

Front Seat

Removal

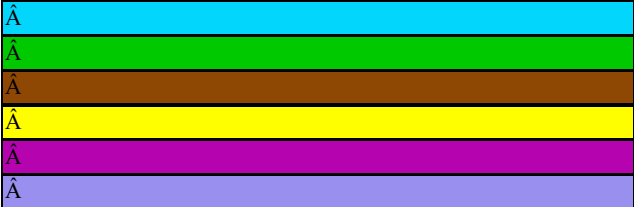
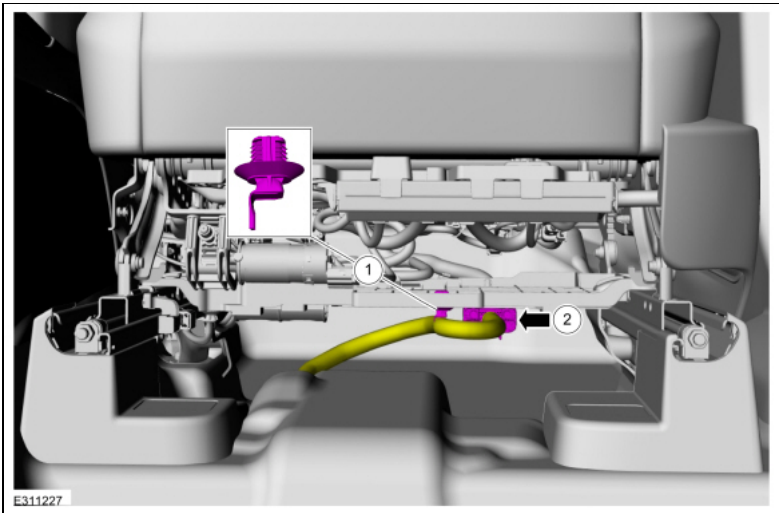
NOTE: Driver seat shown, passenger seat similar.

1. Move the front seat to the full upward and forward or rearward position to access all of the seat bolts.

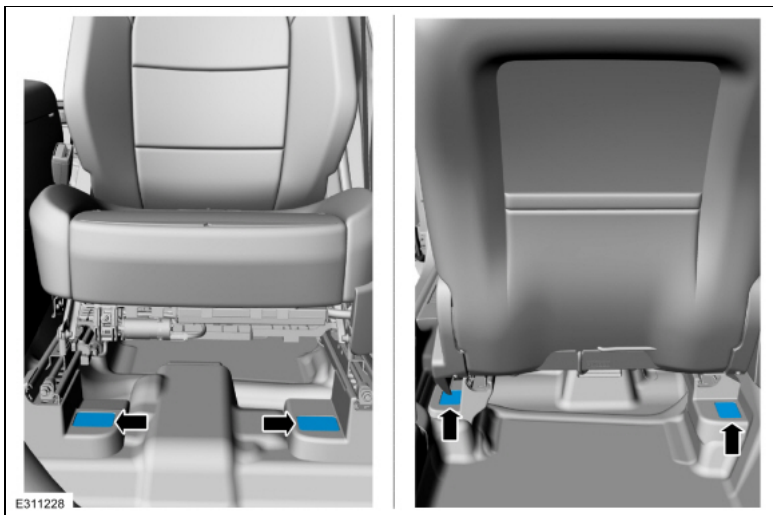


2. Depower the SRS.
Refer to: Supplemental Restraint System (SRS) Depowering (501-20B Supplemental Restraint System, General Procedures).
3. **NOTE:** Power front seat shown, manual front seat similar.

- Disconnect the front seat wiring harness electrical connector.
1. Detach the front seat wiring harness retainer.
 2. Disconnect the front seat wiring harness electrical connector.



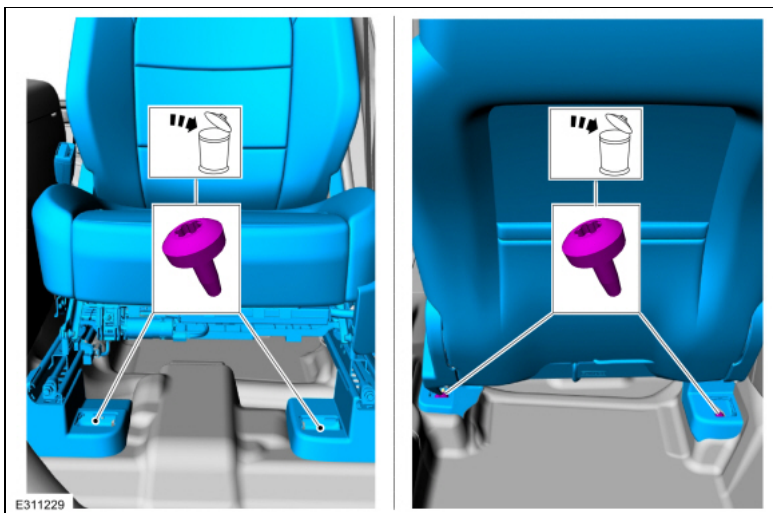
4. Remove the front seat bolt covers.



5. **NOTE:** Follow the unique instructions or graphics for this step in the installation.

Remove the front seat.

- Remove and discard the seat bolts.

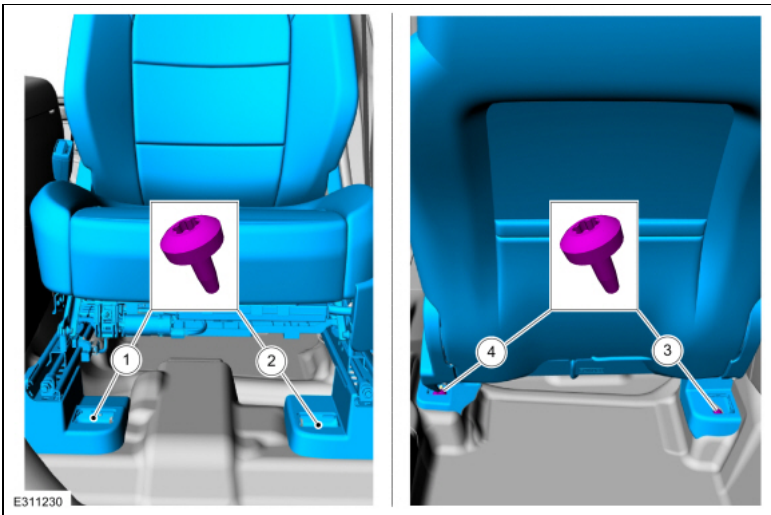


Installation

1. To install, reverse the removal procedure.
2. ⚠ **WARNING:** The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

Install the front seat bolts in the following sequence.

1. Install the front inboard bolt.
Torque: 35 lb.ft (47 Nm)
2. Install the front outboard bolt.
Torque: 35 lb.ft (47 Nm)
3. Install the rear inboard bolt.
Torque: 35 lb.ft (47 Nm)
4. Install the rear outboard bolt.
Torque: 35 lb.ft (47 Nm)



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3. Repower the SRS.
Refer to: Supplemental Restraint System (SRS) Repowering (501-20B Supplemental Restraint System, General Procedures).