

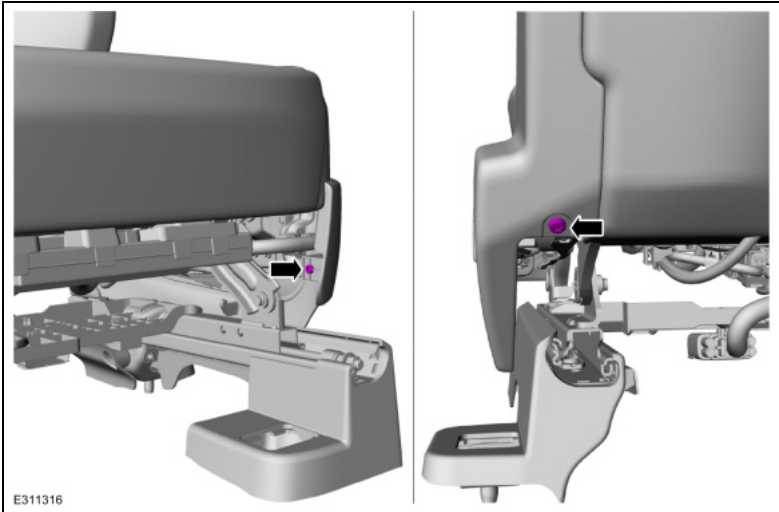
Front Seat Backrest



Removal

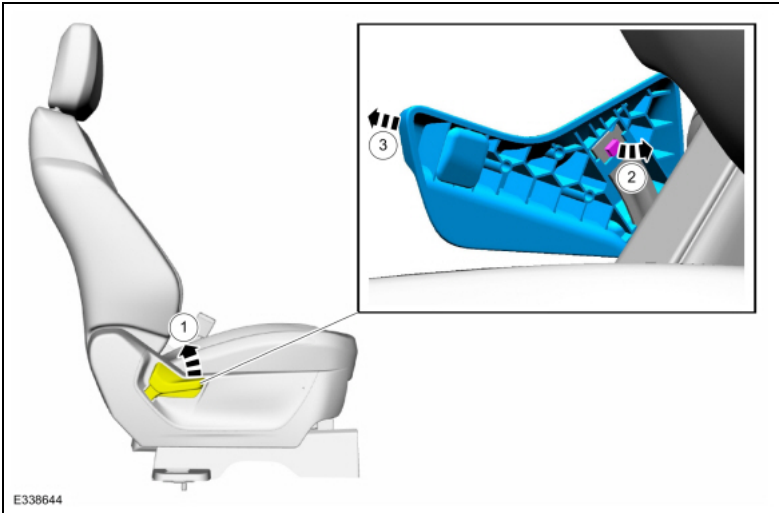
NOTE: Removal steps in this procedure may contain installation details.

1. Remove the front seat.
Refer to: Front Seat (501-10A Front Seats, Removal and Installation).
2. Remove the front seat side shield screws.

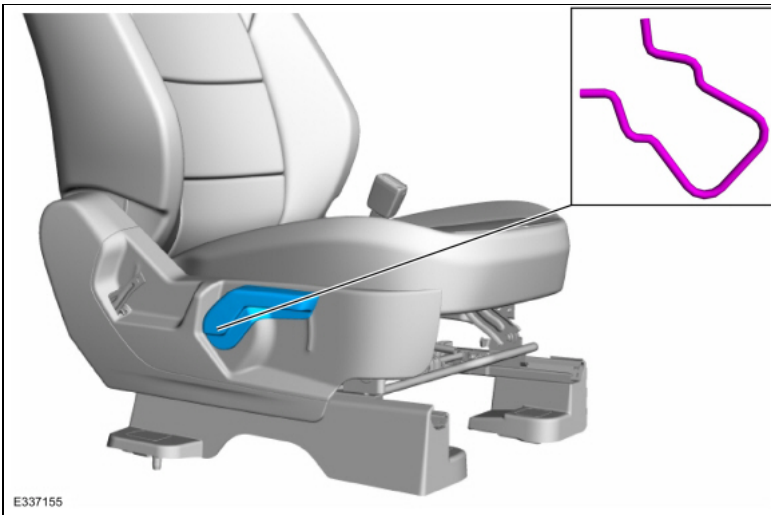


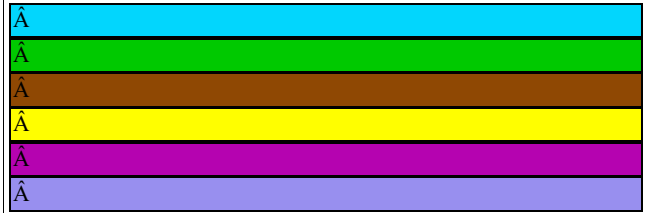
Passenger seat with manual seat track

3.
Remove the front seat recline handle cover.
 1. Lift the recline handle.
 2. Release the tab.
 3. Remove the recline handle cover.

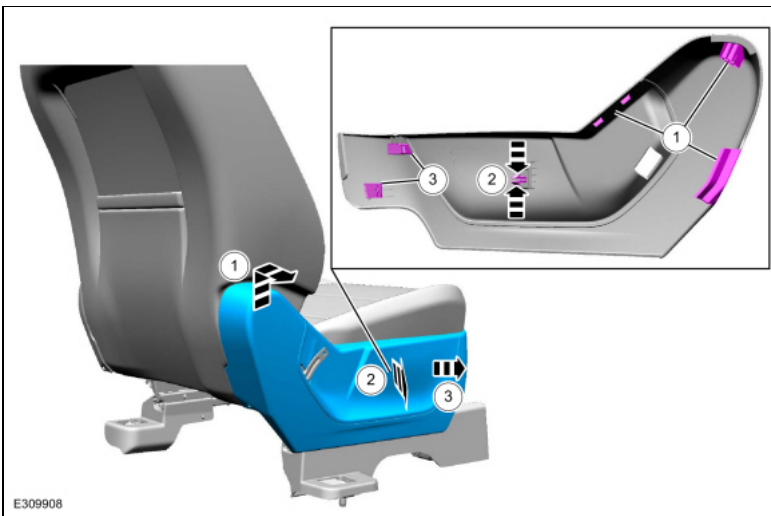


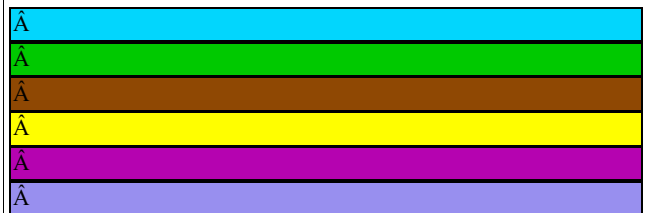
4. If equipped with manual height adjust.
Remove the retaining clip and the height adjust handle.





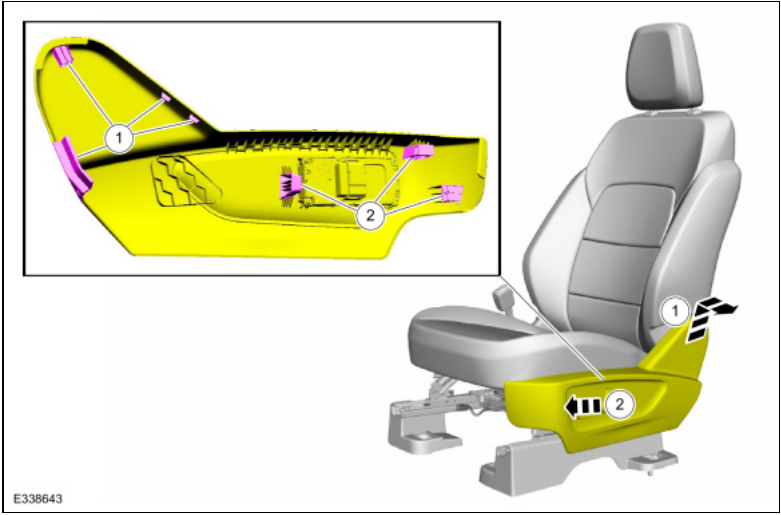
5. If equipped with a manual seat track.
1. Firmly grasp the front seat side shield, lift up and out, separating the side shield from the recliner bracket.
 2. From underneath the seat, squeeze the retainers together and pull out on the front seat side shield.
 3. Slide the front seat side shield forward and remove the front seat side shield.





Seats with power seat track

- 6.
1. Firmly grasp the front seat side shield, lift up and out, separating the front seat side shield from the recliner bracket.
 2. Slide the front seat side shield forward and separate the front seat side shield from the seat.



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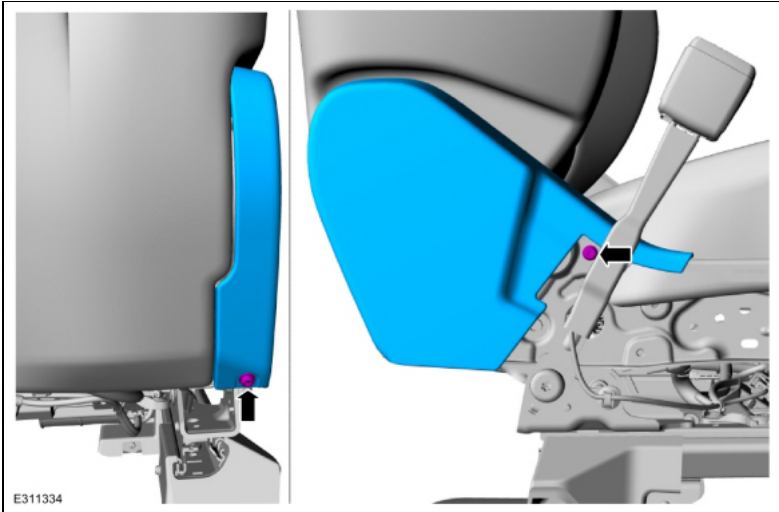
7. Disconnect the electrical connector and remove the front seat side shield.



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All seats

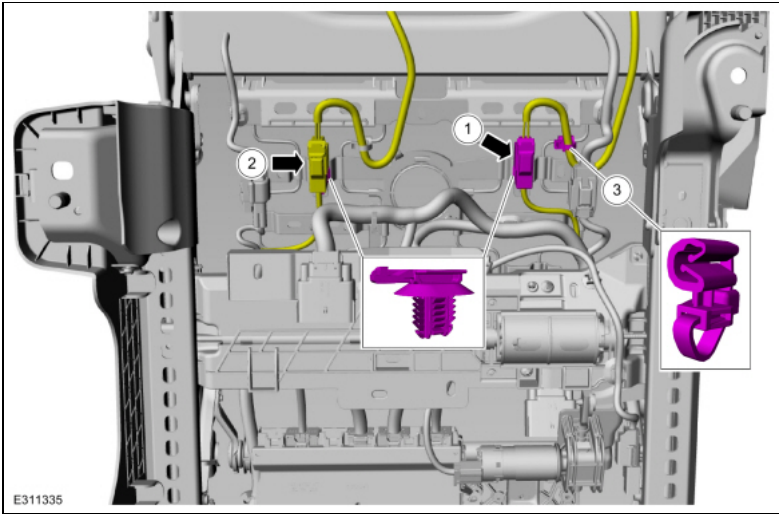
8. Remove the screws and the front seat recline cover.



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Vehicles with heated seats

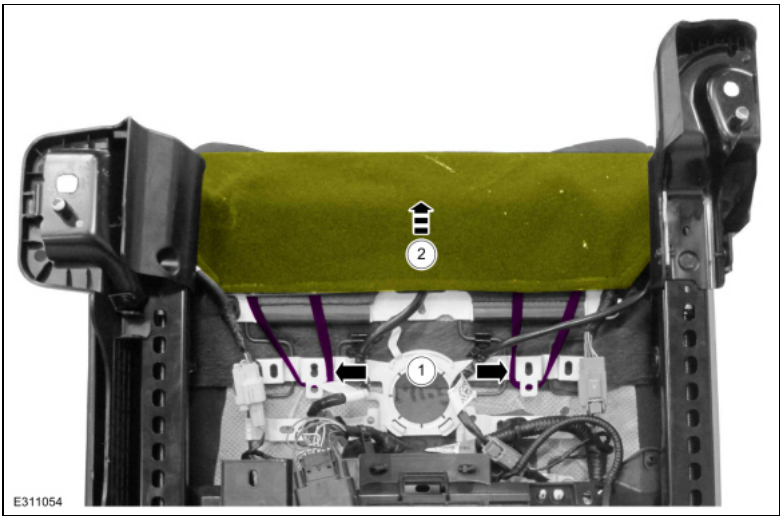
9.
 1. Detach and disconnect the front seat backrest heater mat electrical connector.
 2. Detach the front seat backrest heater mat electrical connector.
 3. Detach the front seat backrest heater mat wiring harness retainer.



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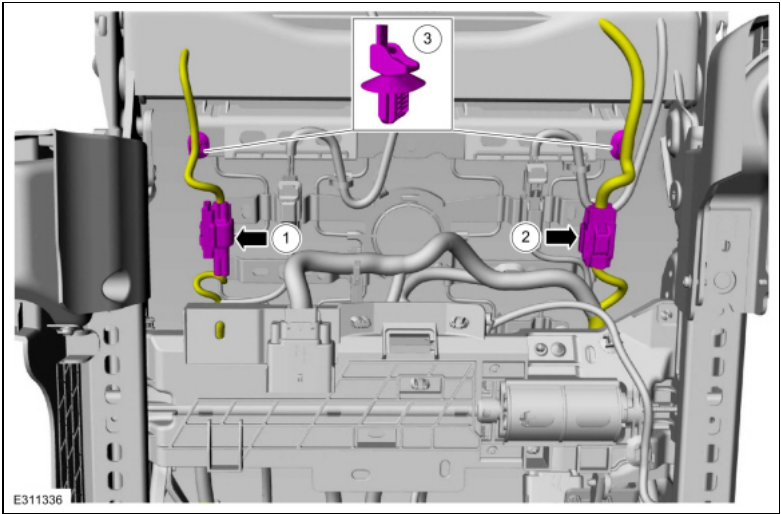
All Seats

10.
 1. Detach the front seat backrest cover straps.
 2. Position the front seat backrest cover aside.



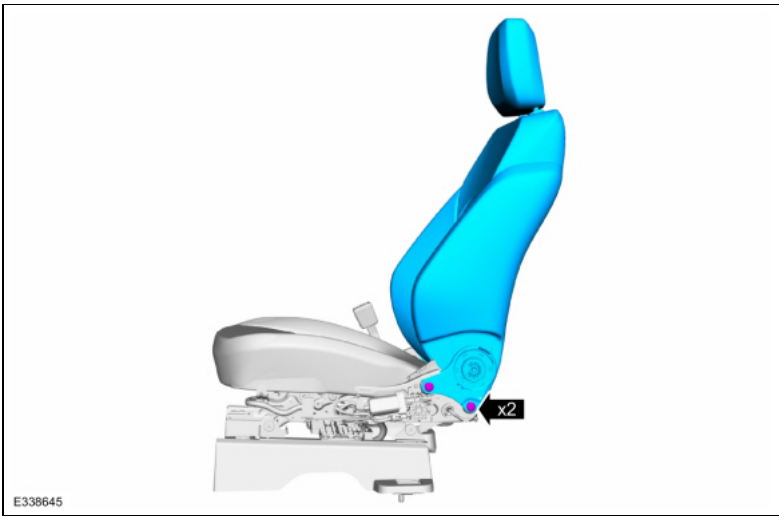
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- 11.
1. Disconnect the side airbag electrical connector.
 2. If equipped.
Disconnect the front seat backrest electrical connector.
 3. Detach the front seat wiring harness retainers.



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12. **NOTE:** Follow the unique instructions or graphics for this step in the installation.
- On both sides.
Remove the bolts and the front seat backrest.



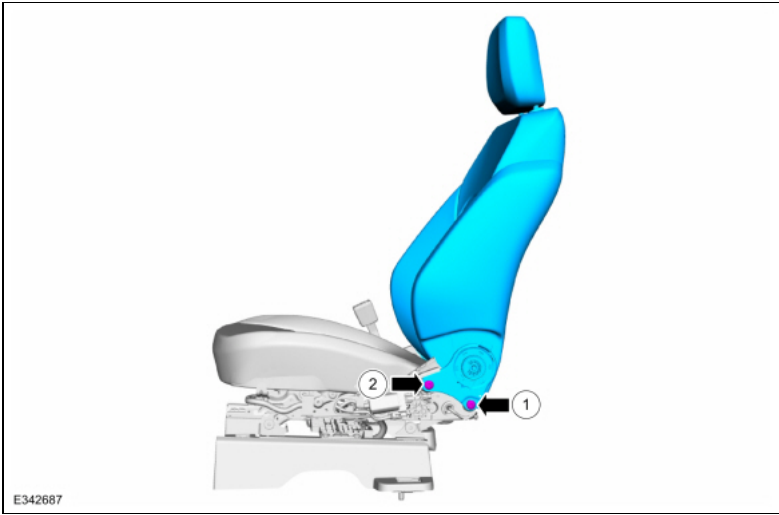
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Installation

- 1. To install, reverse the removal procedure.
- 2. ⚠ **WARNING:** The following procedure describes critical repair steps required for correct seat component installation. Follow all notes and steps carefully. Do not place any objects between the seat components and the body of the vehicle, nor any objects within a joint internal to the seat structure. Failure to follow step instructions may result in incorrect operation of the seat components and increases the risk of serious personal injury.

On both sides, install the front seat backrest bolts in the following sequence.

- 1. Install the bolt.
Torque: 33 lb.ft (45 Nm)
- 2. Install the bolt.
Torque: 33 lb.ft (45 Nm)



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