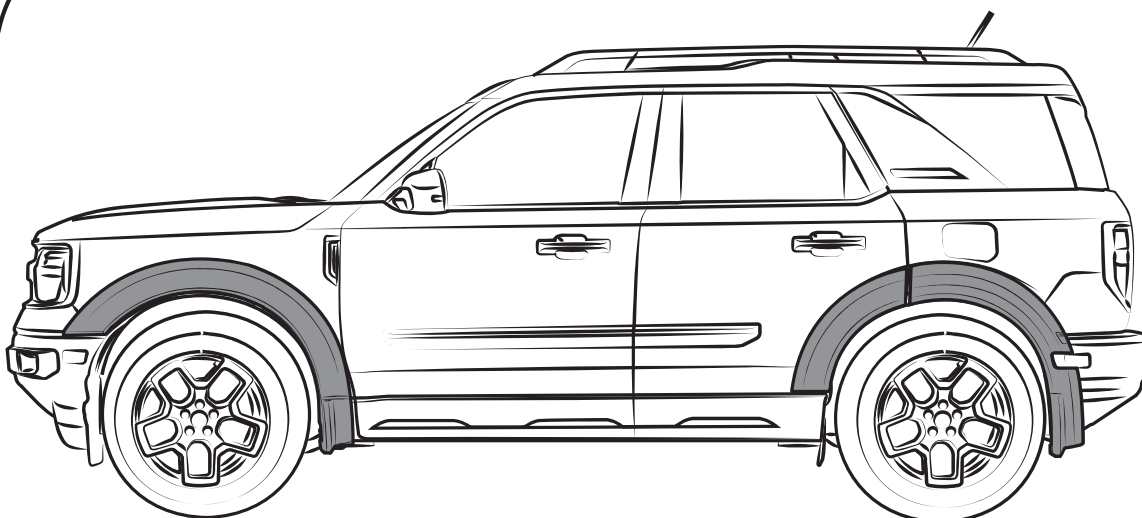


### INSTALLATION MANUAL



**! READ THIS MANUAL CAREFULLY**

**SET NUMBER: VM1PZ-16268-C**

#### BEFORE INSTALLING



**WASH & CLEAN  
PROPERLY**



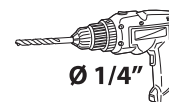
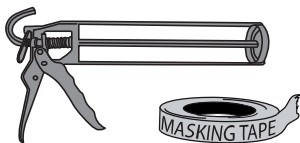
**WE RECOMMEND  
2 PERSONS FOR  
INSTALLATION**

#### AFTER INSTALLING











**DO NOT WASH  
IN 48 HRS**

#### TOOLS



#### CHECK LIST

**\*ALREADY INSTALLED ON THE PART**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB TAPE		N/A
B	POLYURETHANE ADHESIVE 310 ml		1 PC
C	GREASE PENCIL		1 PC
D	ADHESION PROMOTOR		2 PC
E	U-CLIP U04		10 PC
F	WÜRTH PUSH PIN 46		4 PCS
G	U-NUT 4.2 x 14 mm		2 PCS
H	NICKEL HEX. TIN SCREW 4.2 x 20 mm		2 PCS



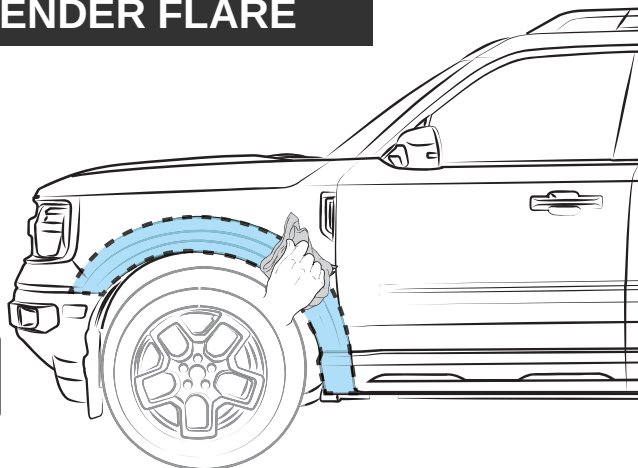
THE IDEAL TEMPERATURE RANGE OF THE PART AND THE VEHICLE WHEN INSTALLING MUST BE 16°C (60°F) TO 40°C (104°F), THIS GUARANTEES A CORRECT ASSEMBLY.

## FRONT FENDER FLARE

### 1 CLEAN THE INSTALLATION AREA



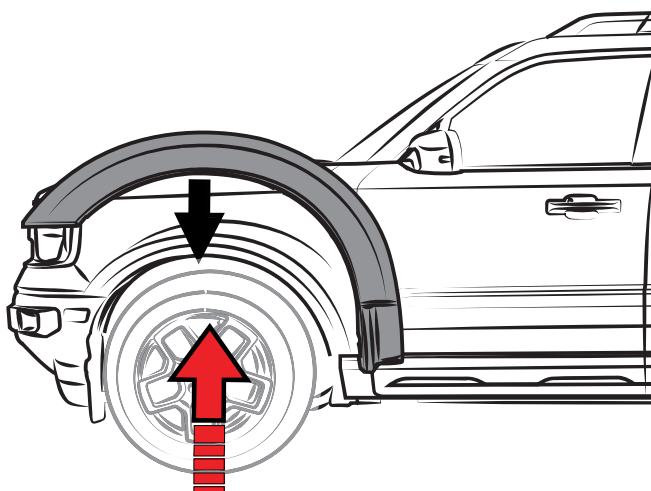
REMOVE ANY RINSE AID OR GLOSS ENHANCERS RESIDUE



### 2 TEST FIT THE PART



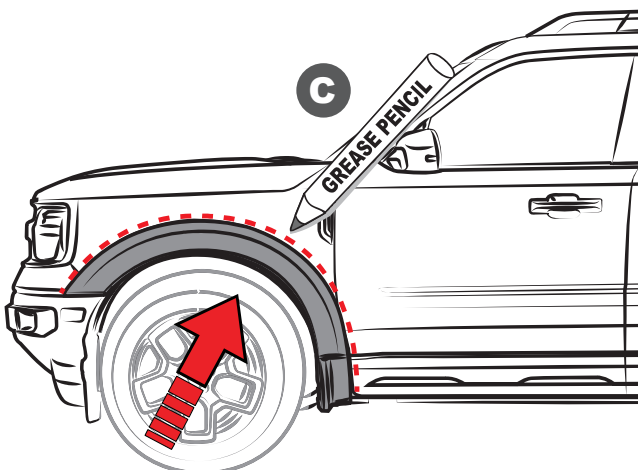
APPLY PRESSURE TO THE WHEEL ARCH



### 3 MARK THE OUTLINE



FIRM UPWARD PRESSURE MUST BE APPLIED TO THE WHEEL ARCH DURING MARKING



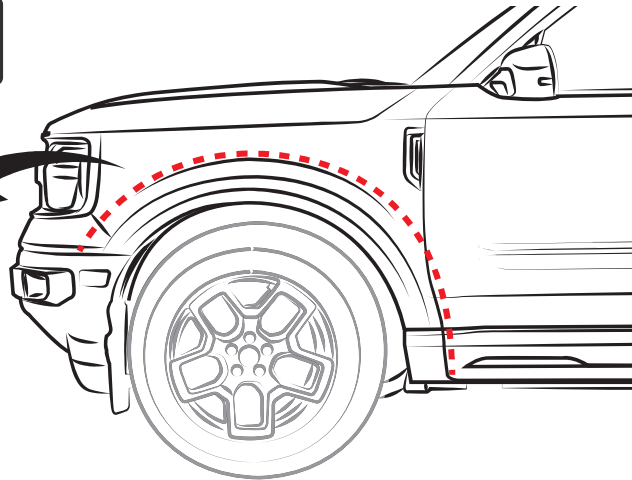
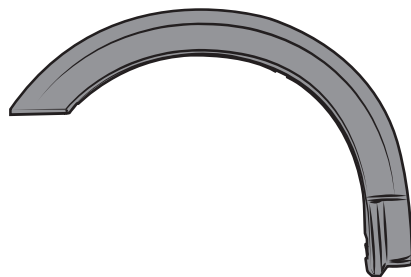
# FENDER FLARE SET - BRONCO SPORT 2021

## INSTALLATION MANUAL

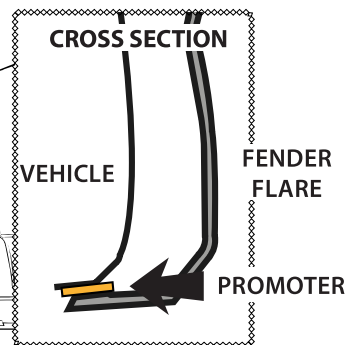
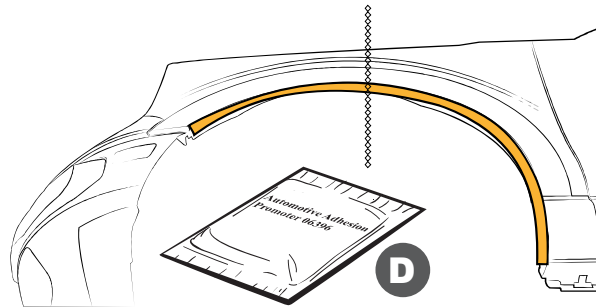
### 4 REMOVE THE PART



WARM SURFACES WITH HEAT GUN IF  
SURFACE TEMPERATURE IS TOO COLD

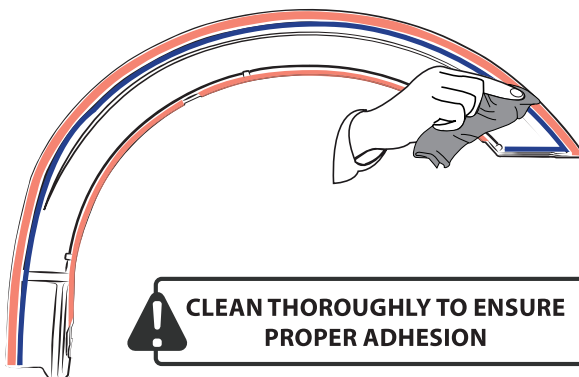


### 5 APPLY ADHESION PROMOTER

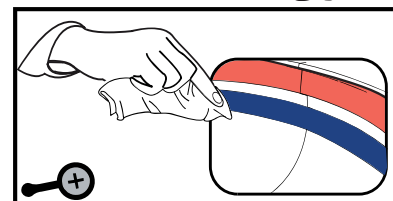


INNER WHEEL ARCH  
BOTTOM VIEW

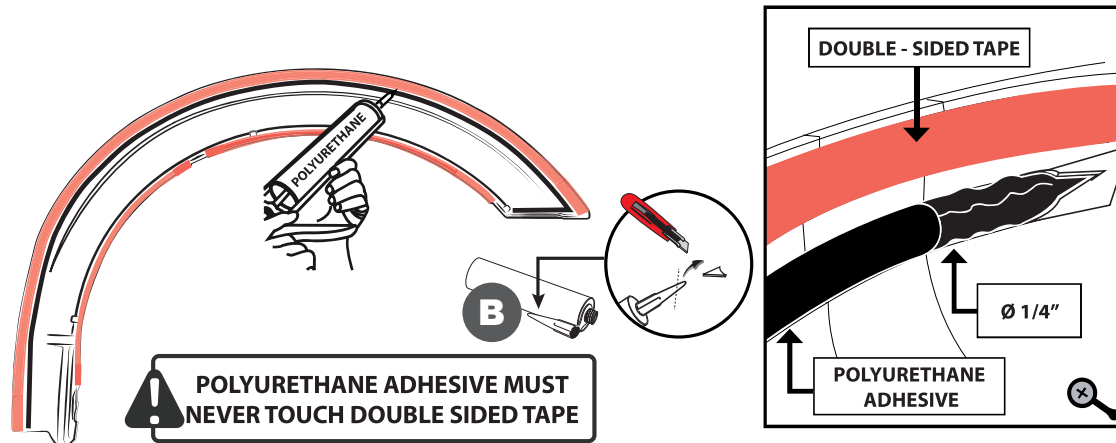
### 6 CLEAN THE ADHESIVE CHANNEL



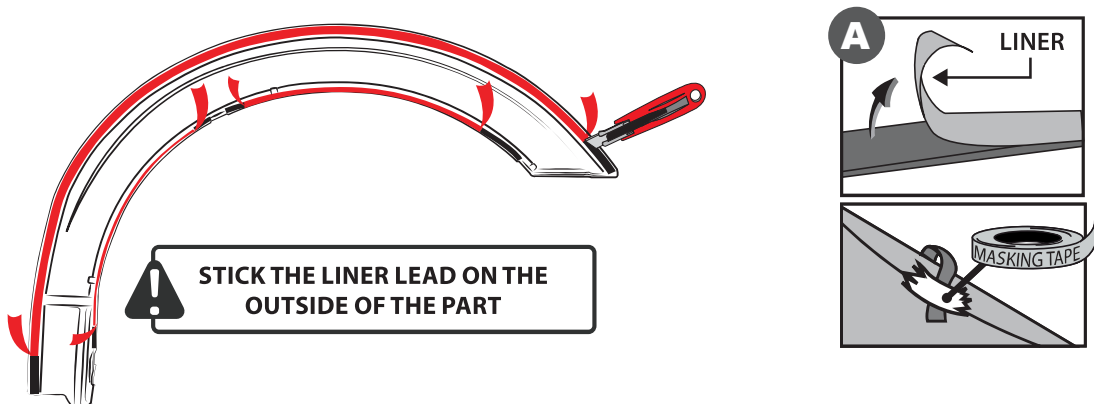
CLEAN THOROUGHLY TO ENSURE  
PROPER ADHESION



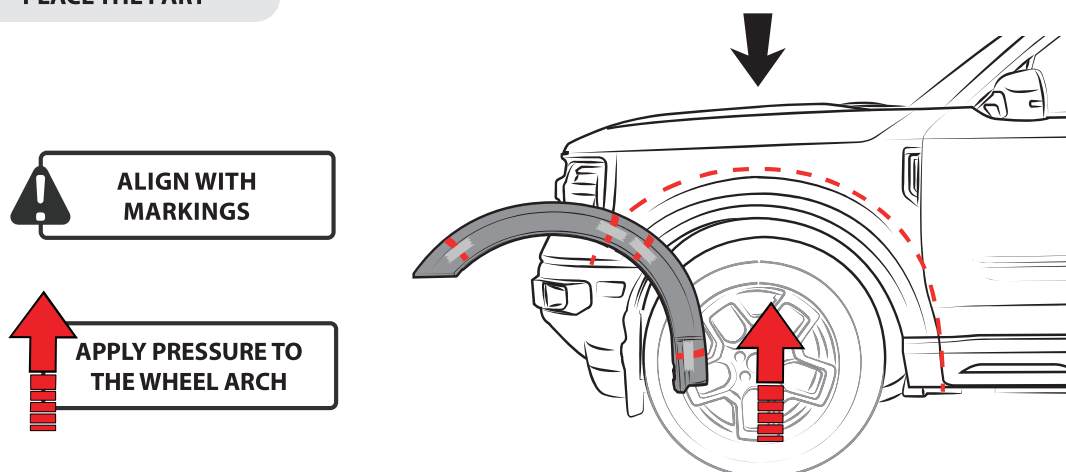
## 7 APPLY POLYURETHANE ADHESIVE



## 8 PEEL THE LINER LEADS



## 9 PLACE THE PART

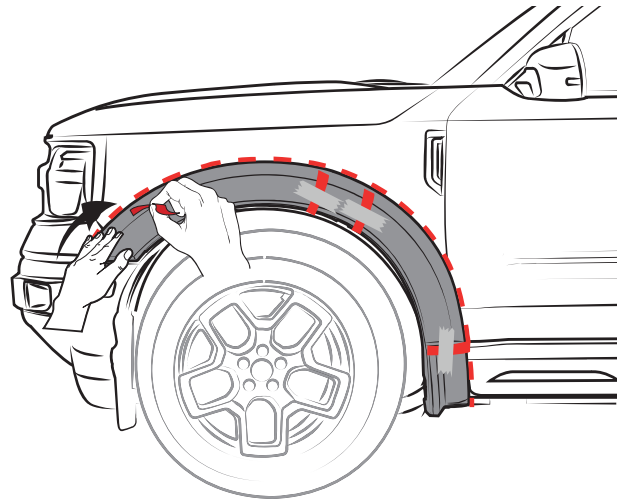


# FENDER FLARE SET - BRONCO SPORT 2021

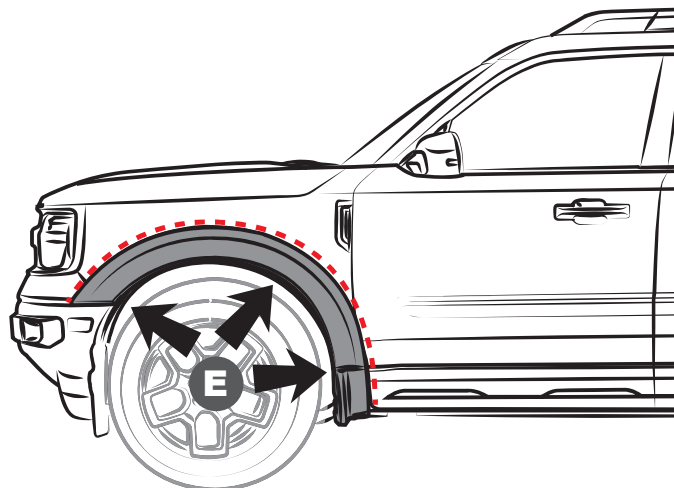
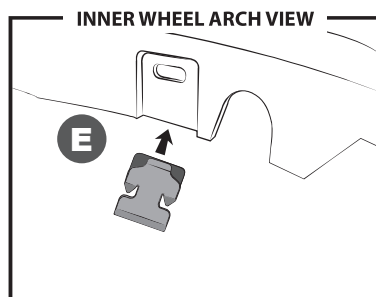
## INSTALLATION MANUAL

### 10 REMOVE THE LINER

**!**  
APPLY LIGHT PRESSURE BEHIND  
LINER AS IT IS REMOVED TO ADHERE  
THE TAPE TO THE VEHICLE SURFACE

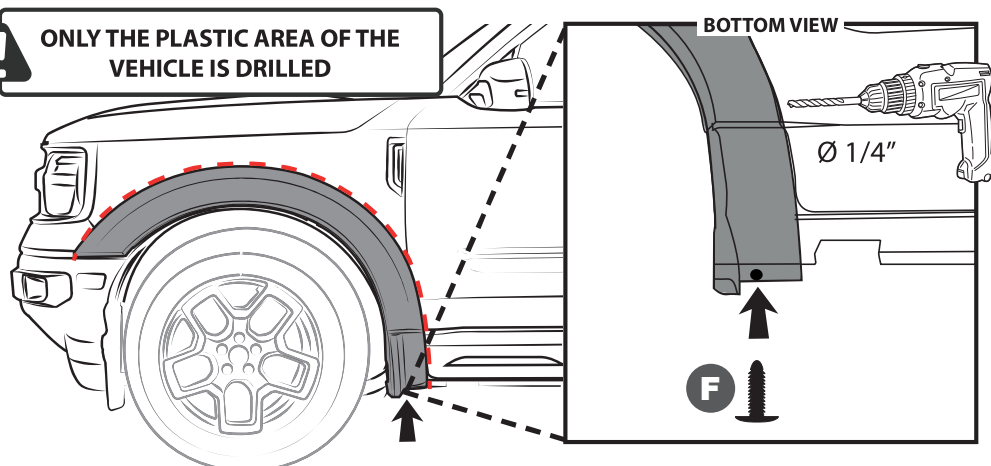


### 11 SECURE THE PART



### 12 DRILL AND PLACE THE PUSH PIN

**!**  
ONLY THE PLASTIC AREA OF THE  
VEHICLE IS DRILLED

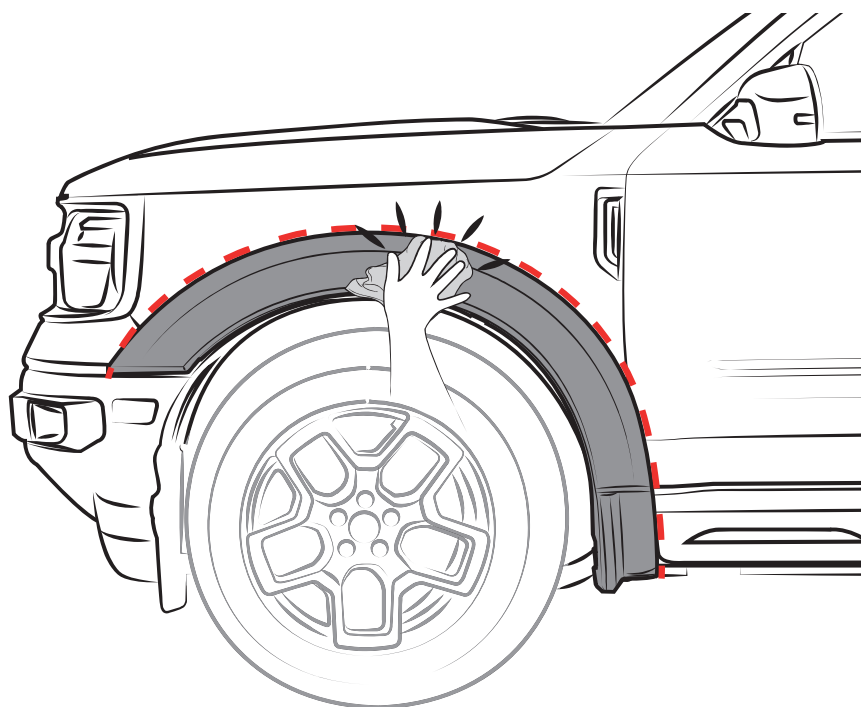


# 13 PRESS FIRMLY



DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE.

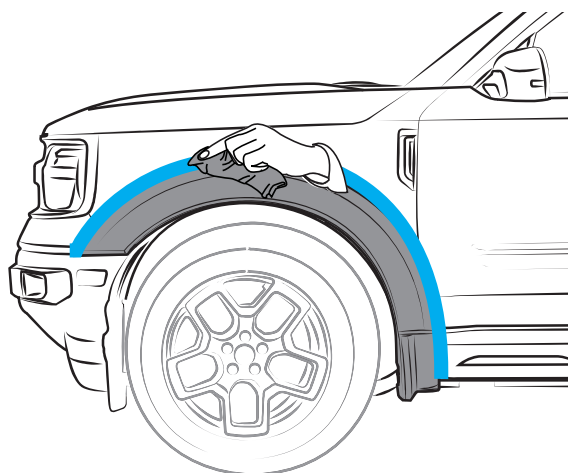
CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE, A PRESSURE BETWEEN 40 AND 50 N/cm<sup>2</sup> IS USUALLY NEEDED.



# 14 CLEAN OFF GREASE PENCIL MARK



REPEAT ALL STEPS  
FOR RH SIDE



# FENDER FLARE SET - BRONCO SPORT 2021

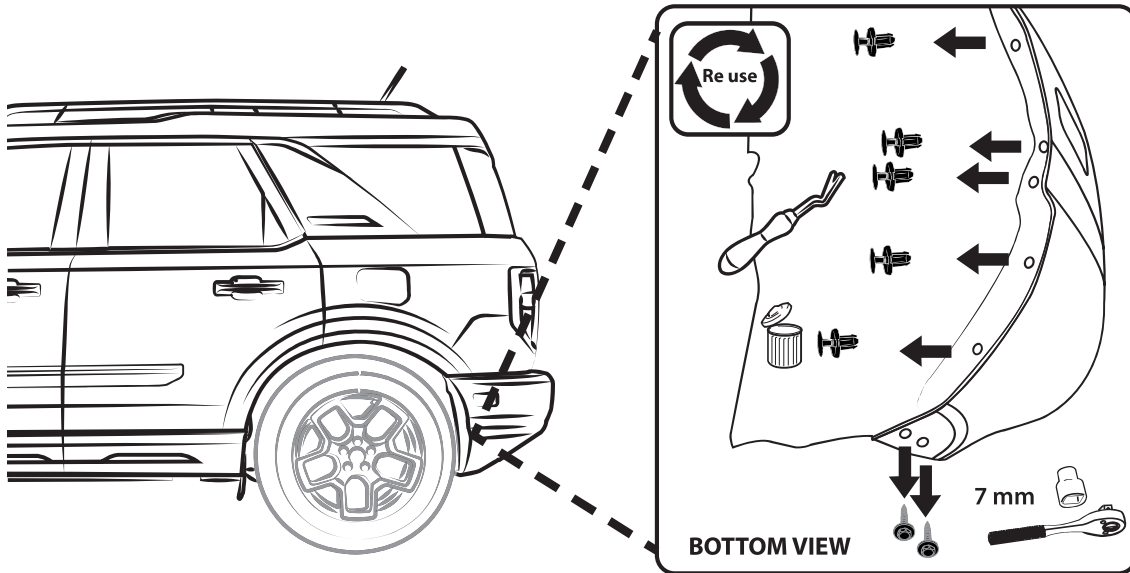
## INSTALLATION MANUAL



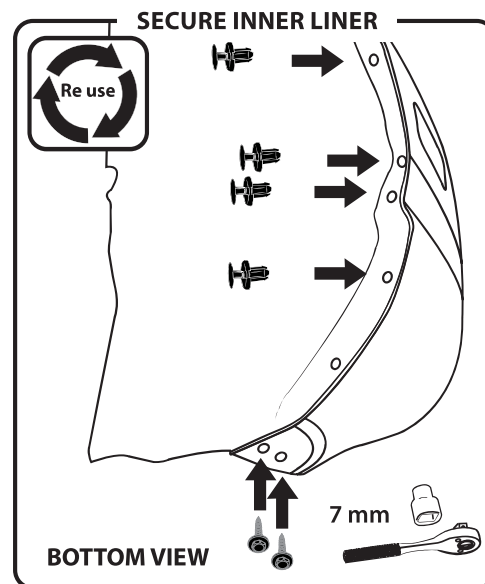
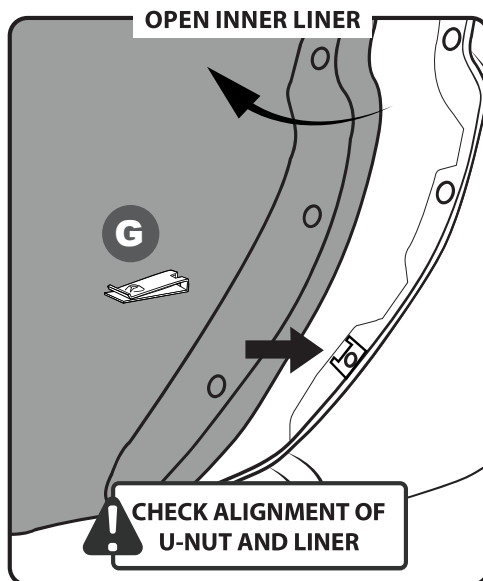
THE IDEAL TEMPERATURE RANGE OF THE PART AND THE VEHICLE WHEN INSTALLING MUST BE 16°C (60°F) TO 40°C (104°F), THIS GUARANTEES A CORRECT ASSEMBLY.

### REAR FENDER FLARE

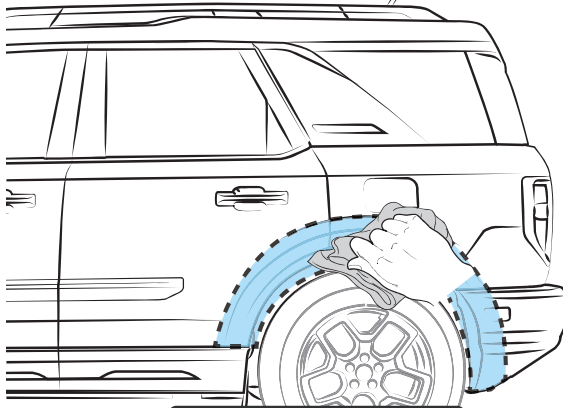
#### 1 REMOVE THE FACTORY FASTENERS



#### 2 PLACE THE U-NUT



### 3 CLEAN THE INSTALLATION AREA

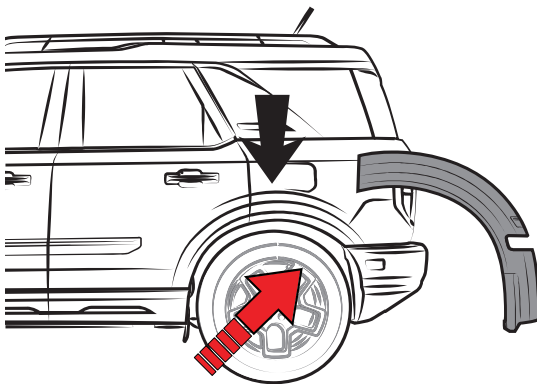


**! CLEAN INSIDE THE WHEEL ARCH**



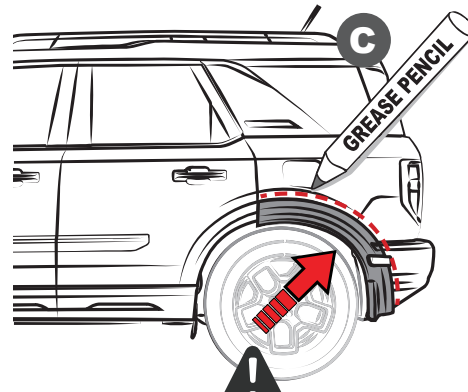
**! REMOVE ANY RINSE AID OR GLOSS ENHANCERS RESIDUE**

### 4 TEST FIT THE PART



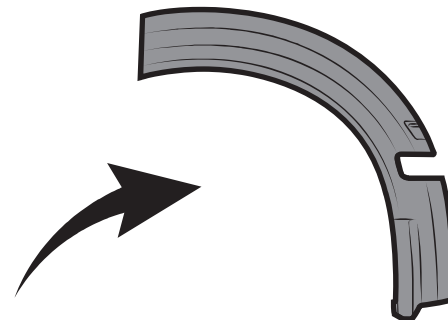
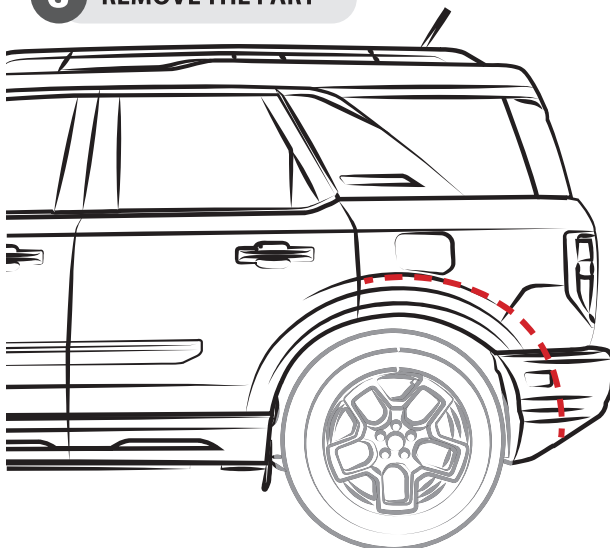
**↑ APPLY PRESSURE TO THE WHEEL ARCH**

### 5 MARK THE OUTLINE



**! FIRM UPWARD PRESSURE MUST BE APPLIED TO THE WHEEL ARCH DURING MARKING**

### 6 REMOVE THE PART



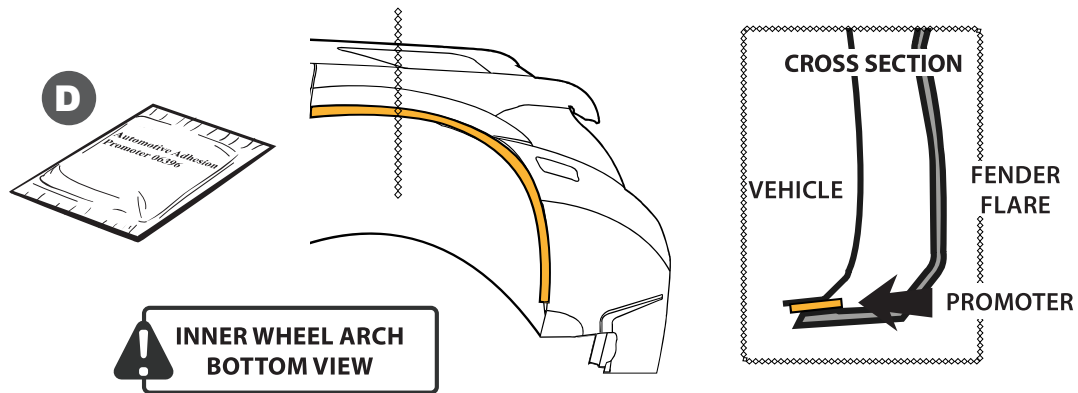
**WARM SURFACES WITH HEAT GUN IF SURFACE TEMPERATURE IS TOO COLD**



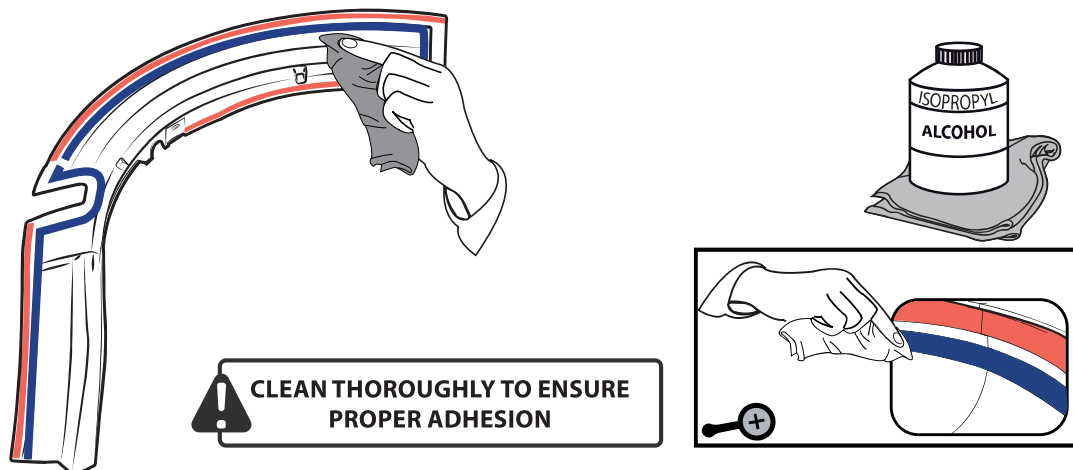
# FENDER FLARE SET - BRONCO SPORT 2021

## INSTALLATION MANUAL

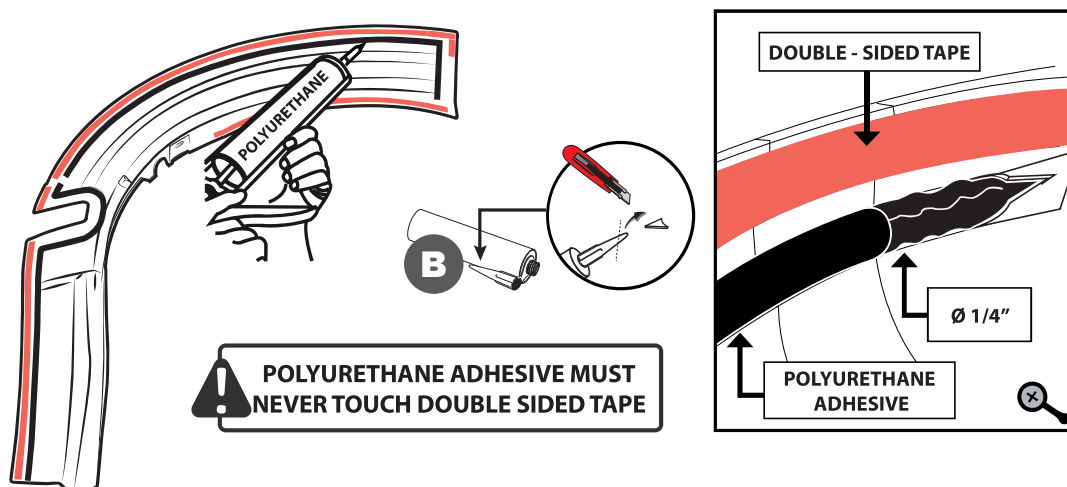
### 7 APPLY ADHESION PROMOTER



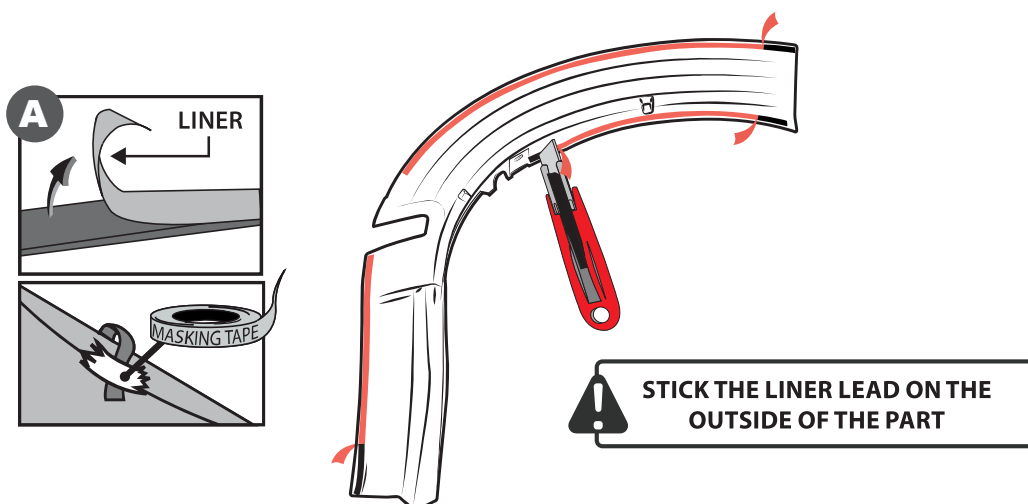
### 8 CLEAN THE ADHESIVE CHANNEL



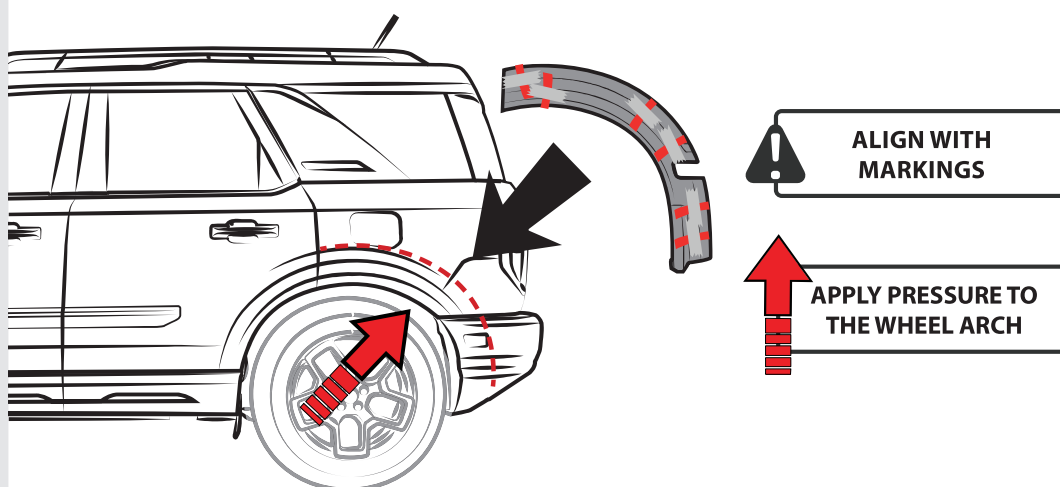
### 9 APPLY POLYURETHANE ADHESIVE



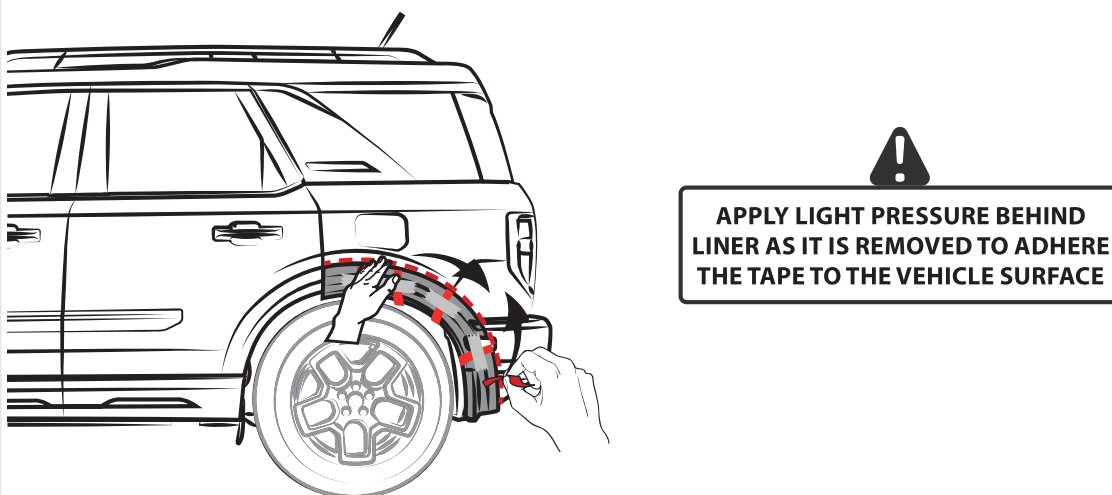
## 10 PEEL THE LINER LEADS



## 11 PLACE THE PART



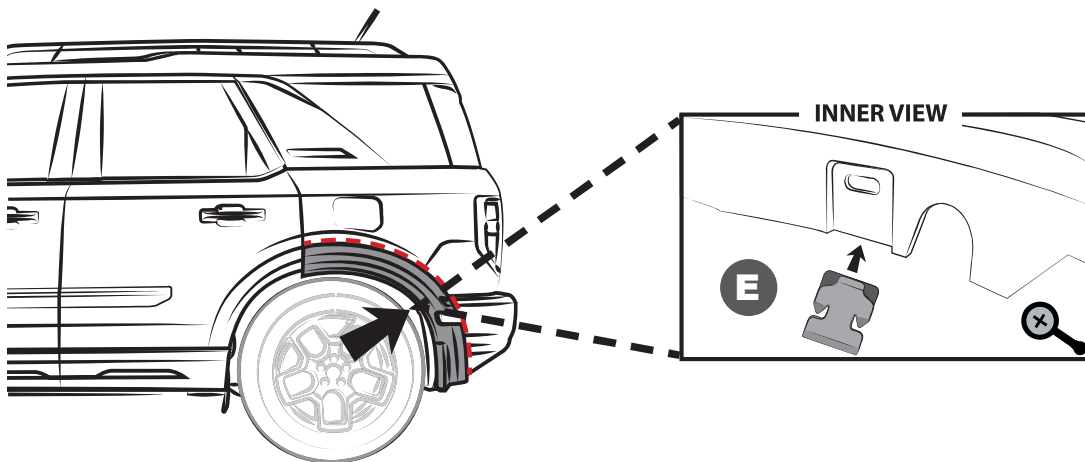
## 12 REMOVE THE LINER



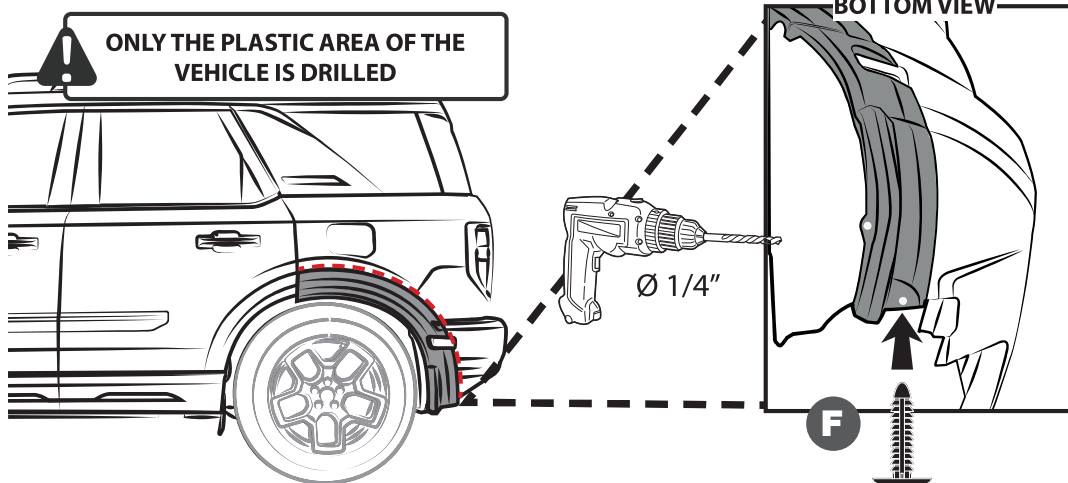
# FENDER FLARE SET - BRONCO SPORT 2021

## INSTALLATION MANUAL

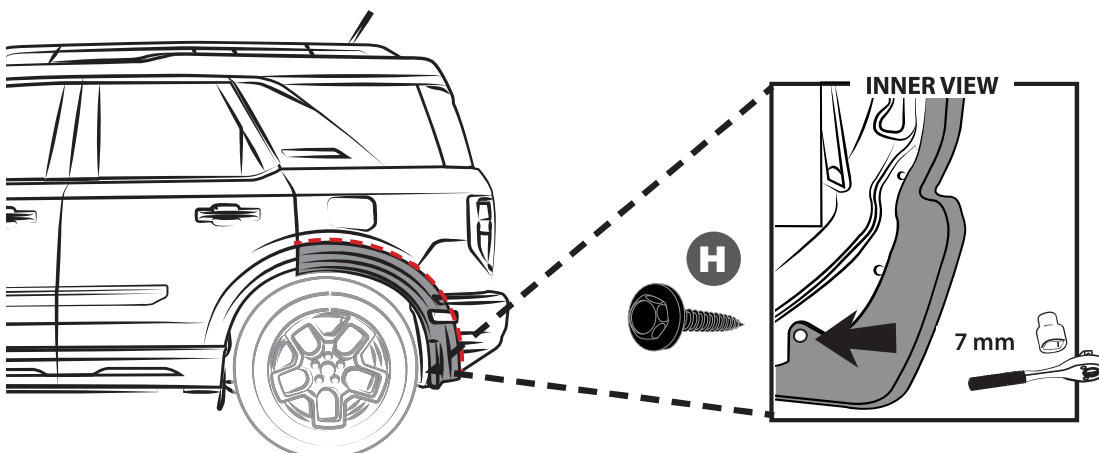
### 13 INSERT U-CLIP



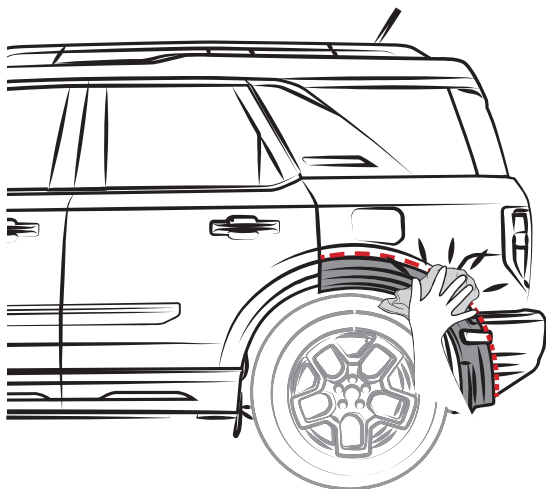
### 14 DRILL AND PLACE THE PUSH PIN



### 15 SECURE WITH THE SCREW



**16 PRESS FIRMLY**

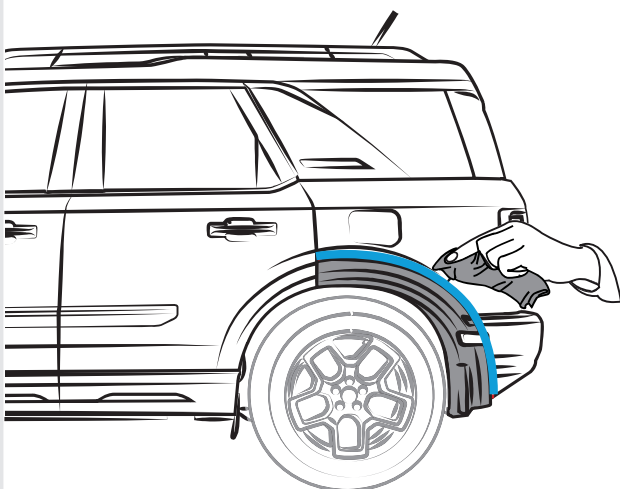


**!**  
DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE.

CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE, A PRESSURE BETWEEN 40 AND 50 N/cm<sup>2</sup> IS USUALLY NEEDED.



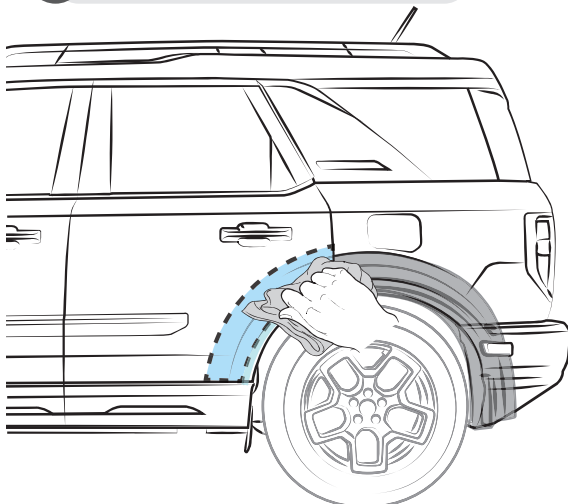
**17 CLEAN OFF GREASE PENCIL MARK**



**!** REPEAT ALL STEPS  
FOR RH SIDE

## REAR FENDER FLARE EXTENSION

**1 CLEAN INSTALLATION AREA**



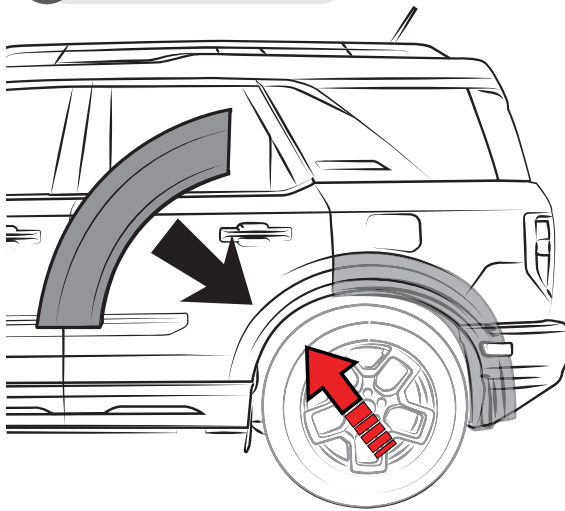
**!** CLEAN INSIDE THE  
WHEEL ARCH

**!** REMOVE ANY RINSE AID OR GLOSS  
ENHANCERS RESIDUE

# FENDER FLARE SET - BRONCO SPORT 2021

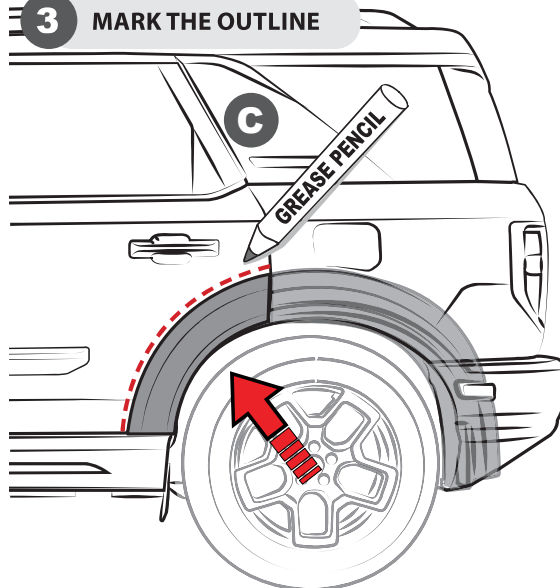
## INSTALLATION MANUAL

### 2 TEST FIT THE PART



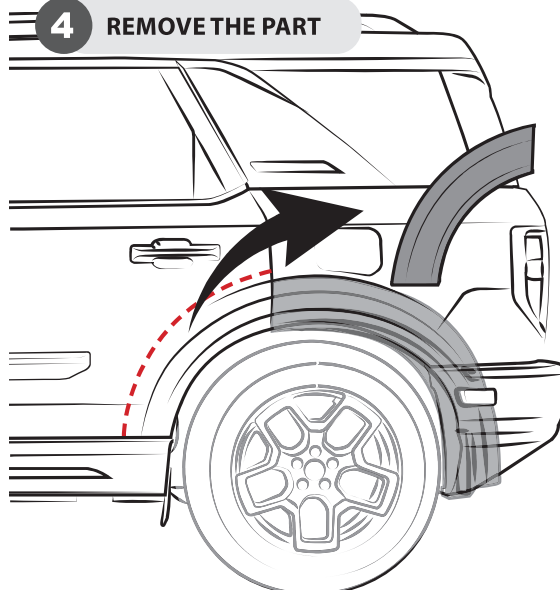
APPLY PRESSURE TO  
THE WHEEL ARCH

### 3 MARK THE OUTLINE



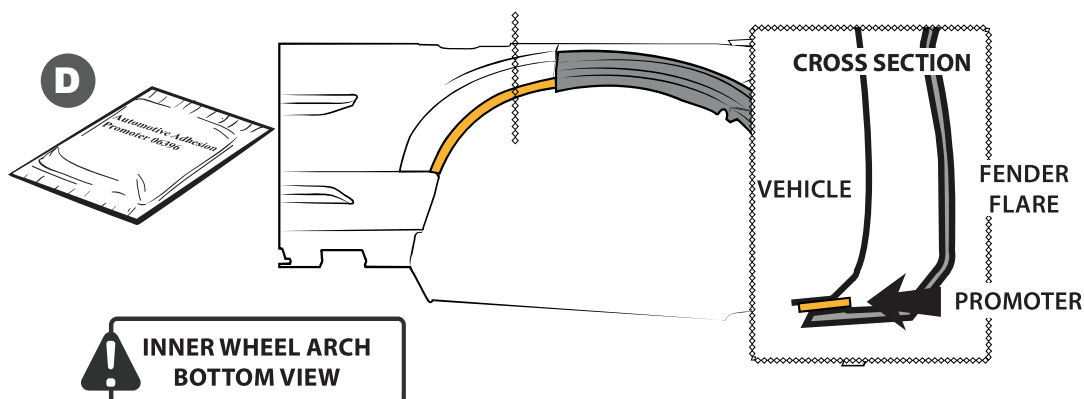
FIRM UPWARD PRESSURE MUST  
BE APPLIED TO THE WHEEL ARCH  
DURING MARKING

### 4 REMOVE THE PART

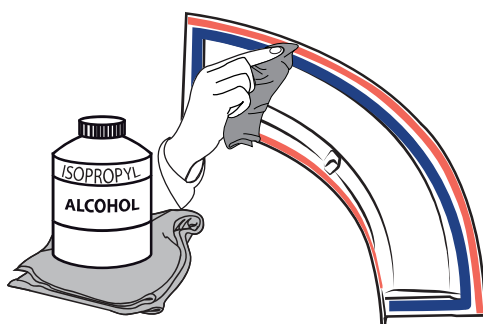


WARM SURFACES WITH HEAT GUN IF  
SURFACE TEMPERATURE IS TOO COLD

## 5 APPLY ADHESION PROMOTER

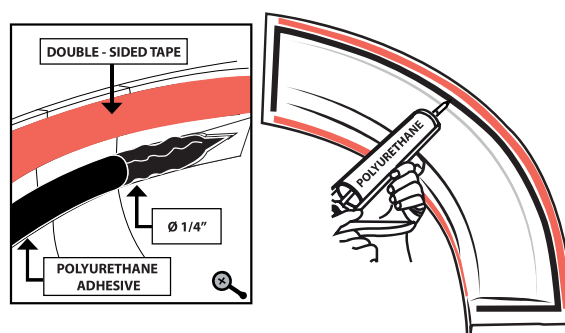


## 6 CLEAN THE ADHESIVE CHANNEL



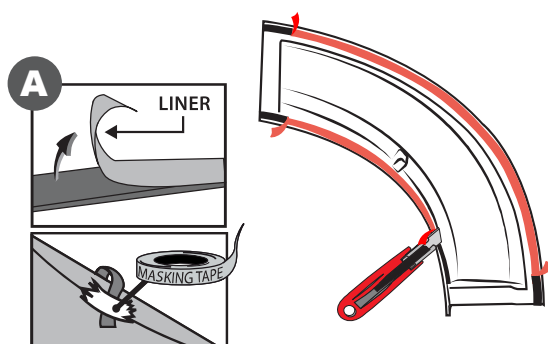
**CLEAN THOROUGHLY TO ENSURE  
PROPER ADHESION**

## 7 APPLY POLYURETHANE ADHESIVE



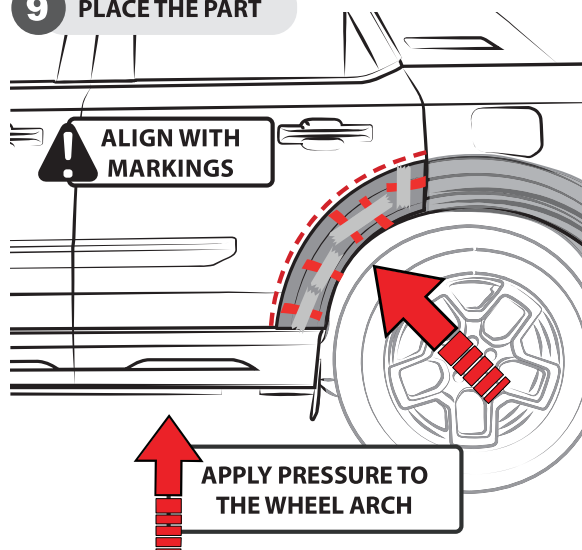
**POLYURETHANE ADHESIVE MUST  
NEVER TOUCH DOUBLE SIDED TAPE**

## 8 PEEL THE LINER LEADS



**STICK THE LINER LEAD ON THE  
OUTSIDE OF THE PART**

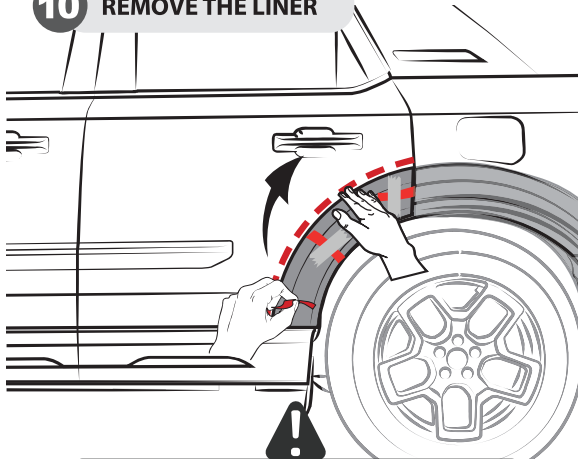
## 9 PLACE THE PART



# FENDER FLARE SET - BRONCO SPORT 2021

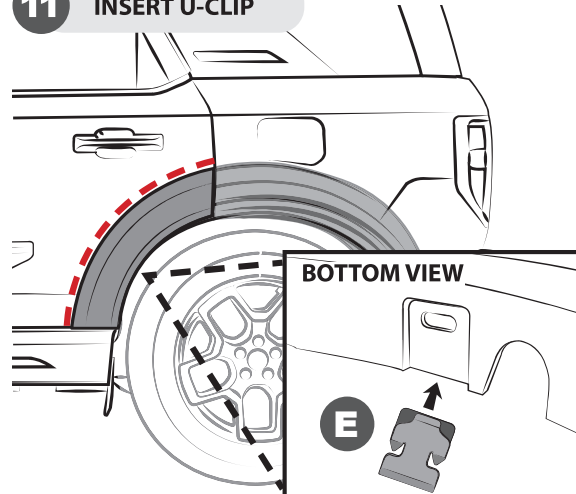
## INSTALLATION MANUAL

### 10 REMOVE THE LINER

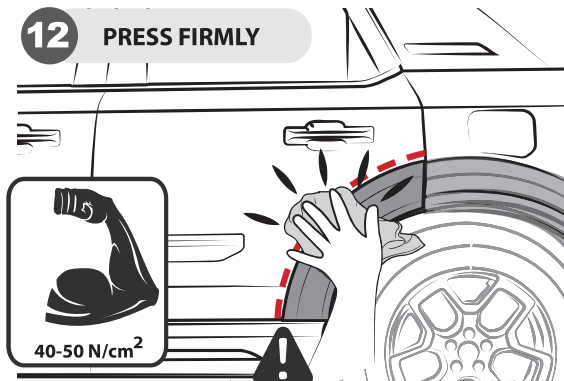


APPLY LIGHT PRESSURE BEHIND LINER AS IT IS REMOVED TO ADHERE THE TAPE TO THE VEHICLE SURFACE

### 11 INSERT U-CLIP



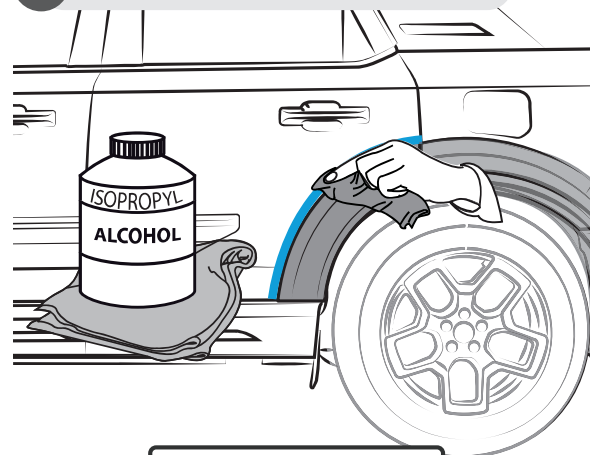
### 12 PRESS FIRMLY



DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE.

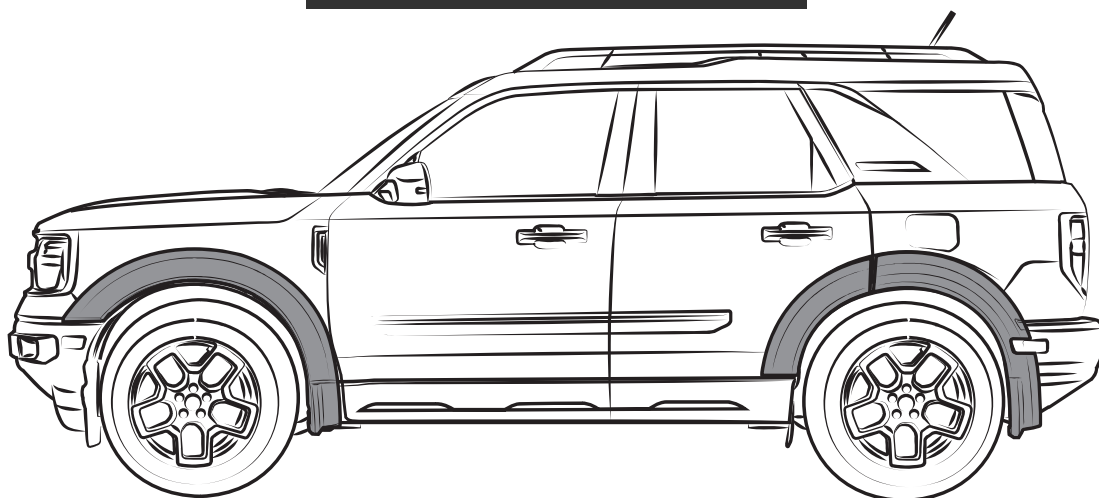
CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE, A PRESSURE BETWEEN 40 AND 50 N/cm² IS USUALLY NEEDED.

### 13 CLEAN OFF GREASE PENCIL MARK



REPEAT ALL STEPS FOR RH SIDE

## INSTALLED PARTS







# LIMITED WARRANTY

All Ford part numbers provided by AIR DESIGN USA LLC are warranted to be free from defects in materials or workmanship on products properly installed per the installation instructions provided with the product. This warranty covers repair or replacement of any defective product at no charge during the applicable warranty period listed below. Labor for replacement or service of defective product is not paid or reimbursed by AIR DESIGN USA LLC.

WARRANTY PERIOD		
	USA	Outside USA
Product which appears on New Vehicle Monroney Label (window stickers)	Coverage which matches new vehicle warranty--- Ford - 3 years or 36,000 miles whichever comes first; Lincoln 4 years or 50,000 miles whichever comes first	Coverage which matches new vehicle warranty--- Ford - 3 years or 60,000 kilometers whichever comes first; Lincoln 4 years or 80,000 km whichever comes first
Part purchased and installed during or after the original vehicle warranty	Whichever of the following options which provides the greater benefit to the customer: 1) 2 years / unlimited miles or 2) The remainder of the new vehicle warranty	Whichever of the following options which provides the greater benefit to the customer: 1) 2 years / unlimited kilometers or 2) The remainder of the new vehicle warranty

This limited warranty does not cover any damage, defect or malfunction caused by misuse, abuse, accident, improper installation, modification or improper or lack of maintenance. Incidental and consequential damages are not recoverable under this warranty. This warranty offers you specific legal rights. You may have additional or other rights as which vary from state to state or province to province.

If you experience a warranty issue with this product please visit your Ford dealer. If the repair is covered by the warranty above and completed by the dealership, labor is also covered by Ford -- Ford Warranty and Policy -- Section 3

Note to dealer:

Ford dealers should contact Air Design USA LLC by phone at: **+1 (760) 435 0095** and ask to speak to the warranty administrator or by email to: **billy@airdesignusa.com**