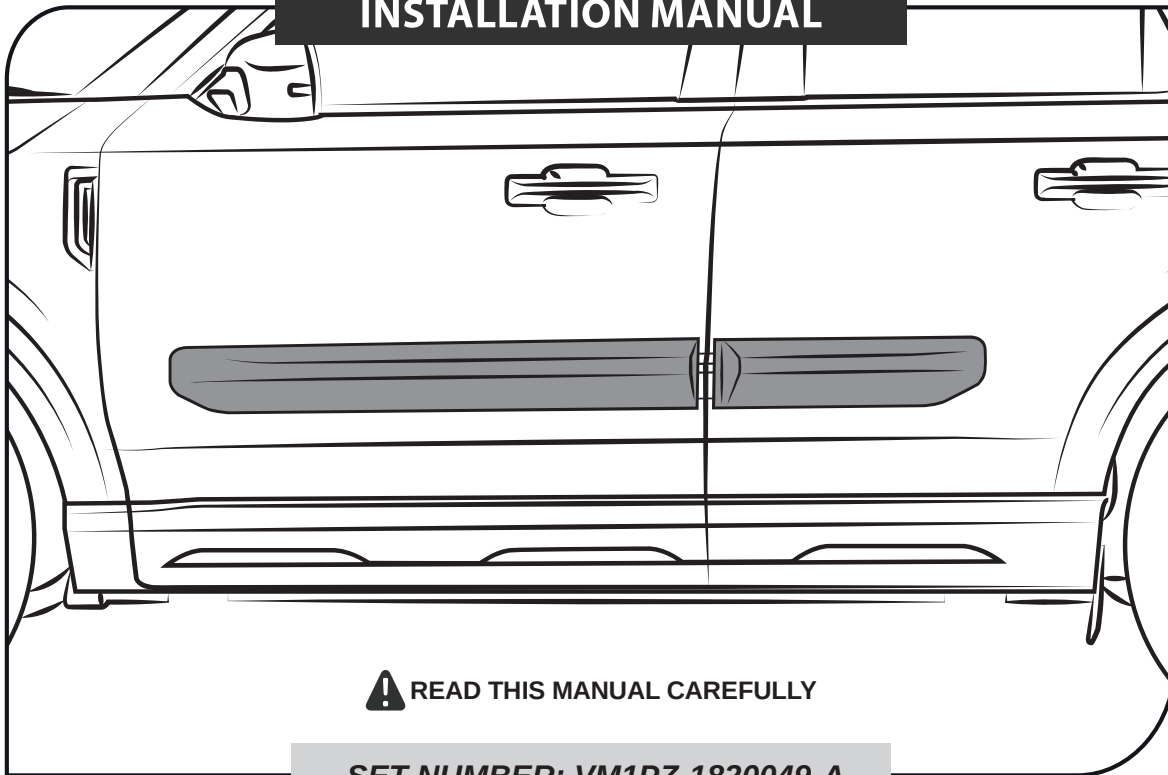


INSTALLATION MANUAL



! READ THIS MANUAL CAREFULLY

SET NUMBER: VM1PZ-1820049-A

BEFORE INSTALLING



**WASH & CLEAN
PROPERLY**



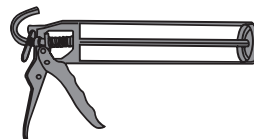
**WE RECOMMEND
2 PERSONS FOR
INSTALLATION**

AFTER INSTALLING






**DO NOT WASH
IN 24 HRS**

TOOLS



CHECK LIST

***INCLUDED ON THE PART**

ITEM	DESCRIPTION	DRAWING	AMOUNT
A	*VHB DOUBLE SIDED TAPE		N/A
B	POLYURETHANE ADHESIVE 310 ml		1 PC
C	POSITIONING TEMPLATES		1 PC



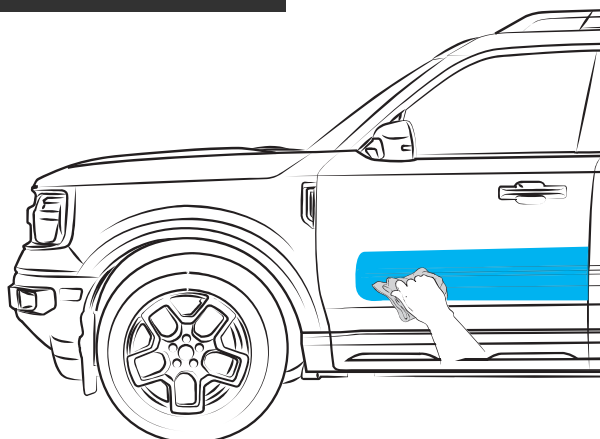
THE IDEAL TEMPERATURE RANGE OF THE PART AND THE VEHICLE WHEN INSTALLING MUST BE 16°C (60°F) TO 40°C (104°F), THIS GUARANTEES A CORRECT ASSEMBLY.

FRONT DOOR MOLDING

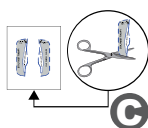
1 CLEAN



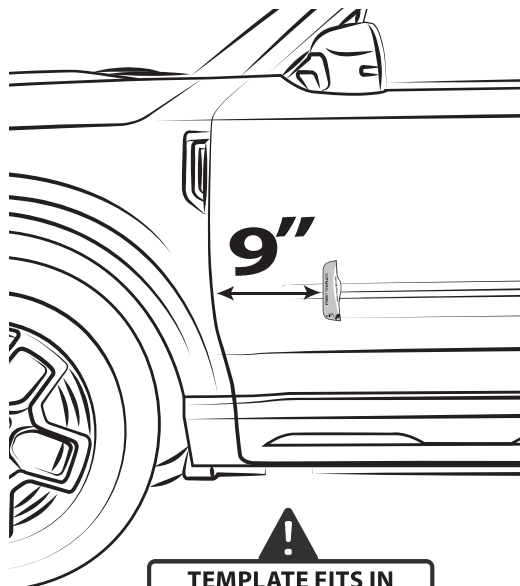
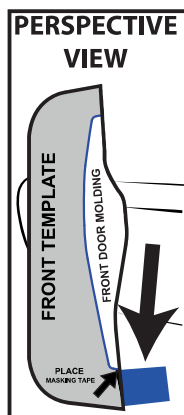
REMOVE ANY DETERGENT, WAX OR DETAILING RESIDUE



2 USE TEMPLATES TO MARK PLACEMENT



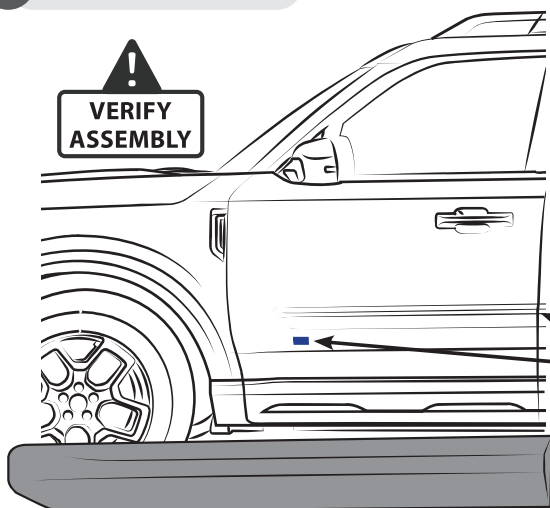
PLACE MASKING TAPE BELOW "FRONT DOOR MOLDING" INDICATION LINE



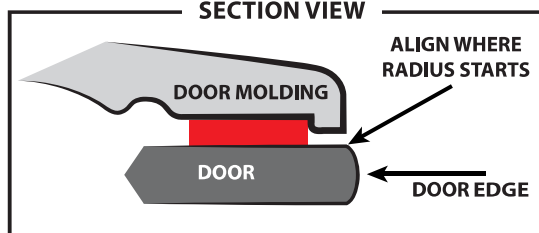
TEMPLATE FITS IN NECESS AREA

3 TEST FIT THE PART

VERIFY ASSEMBLY



SECTION VIEW

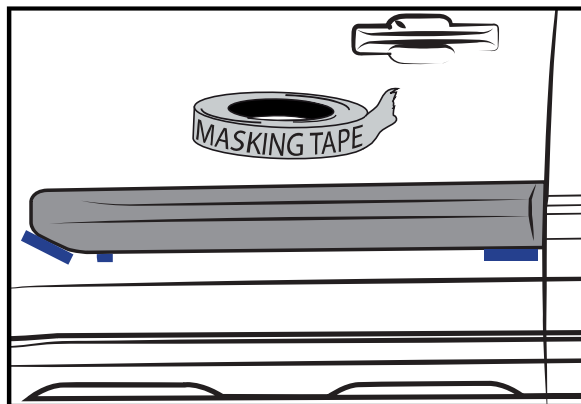


ALIGN WITH THE MARK AND WITH THE EDGE OF THE DOOR

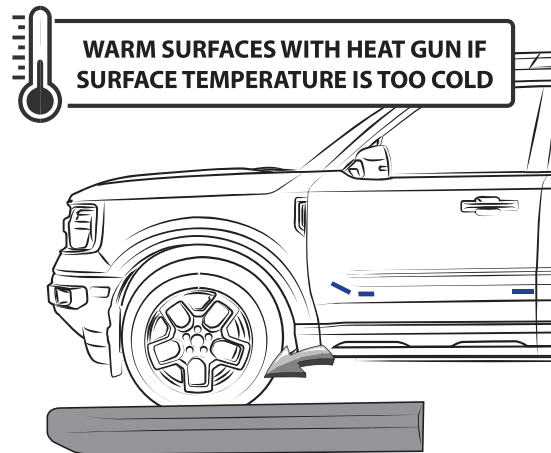
DOOR MOLDING SET - BRONCO SPORT 2021

INSTALLATION MANUAL

4 MARK



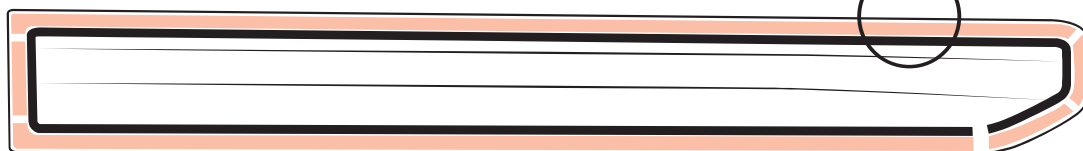
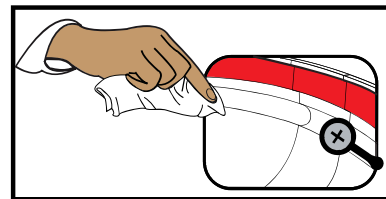
5 REMOVE THE PART



6 CLEAN THE ADHESIVE CHANNEL

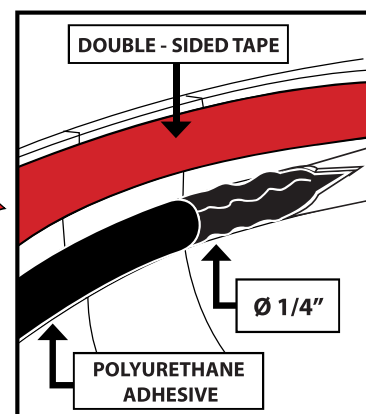
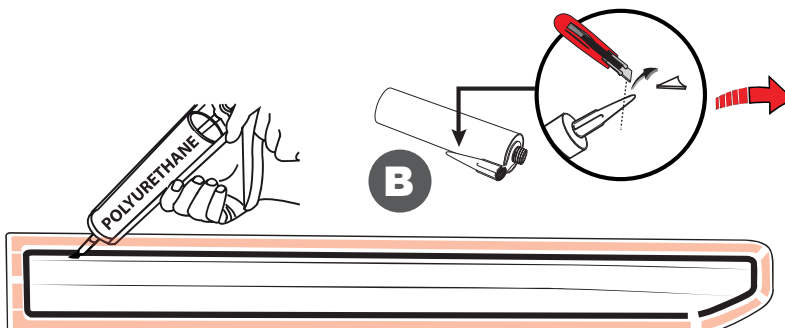


! CLEAN THOROUGHLY TO ENSURE PROPER ADHESION

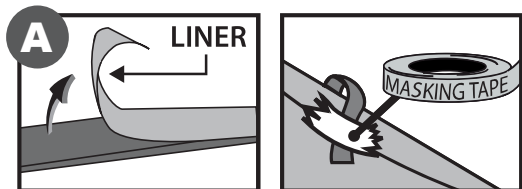


7 APPLY POLYURETHANE ADHESIVE

! POLYURETHANE ADHESIVE MUST NEVER TOUCH DOUBLE SIDED TAPE



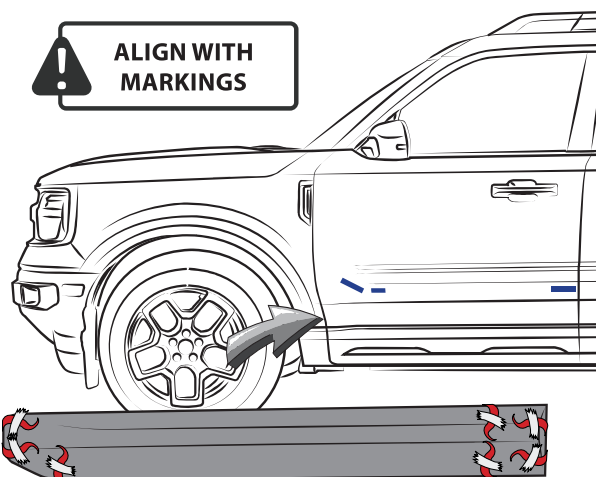
8 PEEL



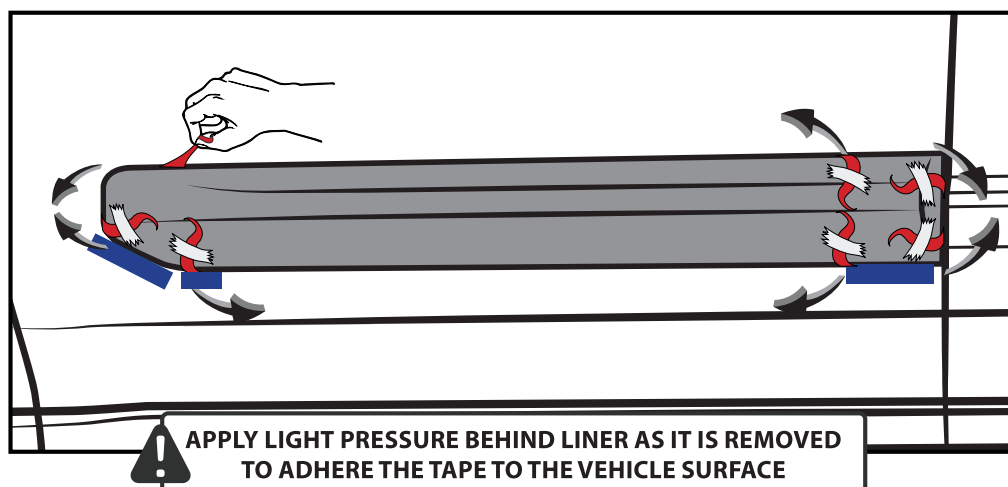
! STICK THE LINER LEAD ON THE OUTSIDE OF THE PART

9 PLACE

! ALIGN WITH MARKINGS



10 REMOVE LINER



11 PRESS FIRMLY

! DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE.

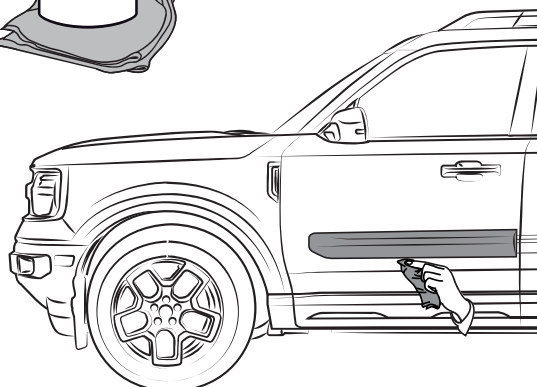
CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE, A PRESSURE BETWEEN 40 AND 50 N/cm² IS USUALLY NEEDED.



12 CLEAN



! REMOVE MASKING TAPE AND CLEAN



DOOR MOLDING SET - BRONCO SPORT 2021

INSTALLATION MANUAL



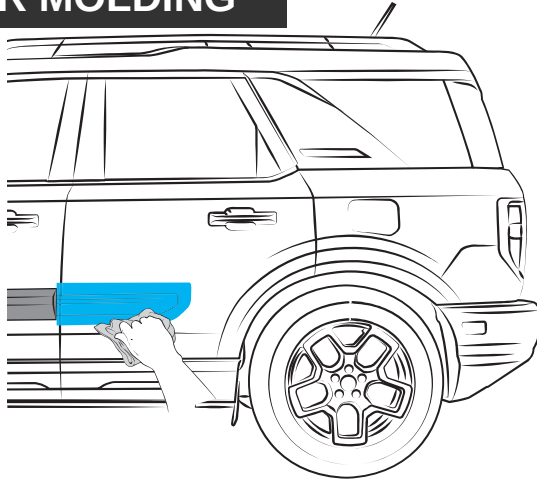
THE IDEAL TEMPERATURE RANGE OF THE PART AND THE VEHICLE WHEN INSTALLING MUST BE 16°C (60°F) TO 40°C (104°F), THIS GUARANTEES A CORRECT ASSEMBLY.

REAR DOOR MOLDING

1 CLEAN

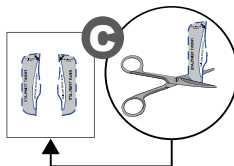


REMOVE ANY DETERGENT, WAX OR DETAILING RESIDUE

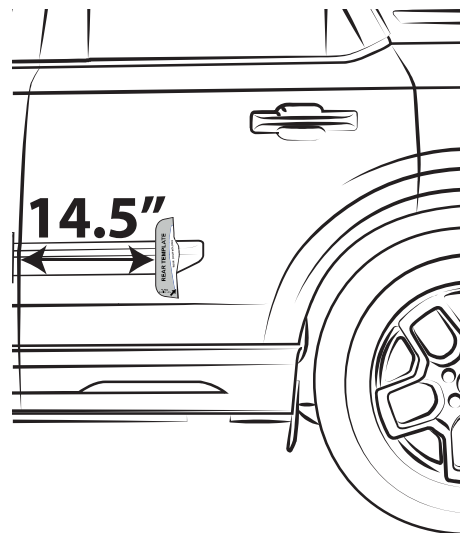


2 USE TEMPLATES TO MARK PLACEMENT

PLACE MASKING TAPE BELOW "REAR DOOR MOLDING" INDICATION LINE

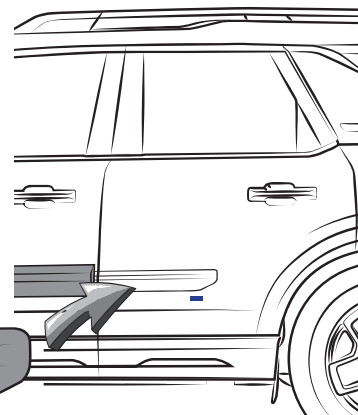
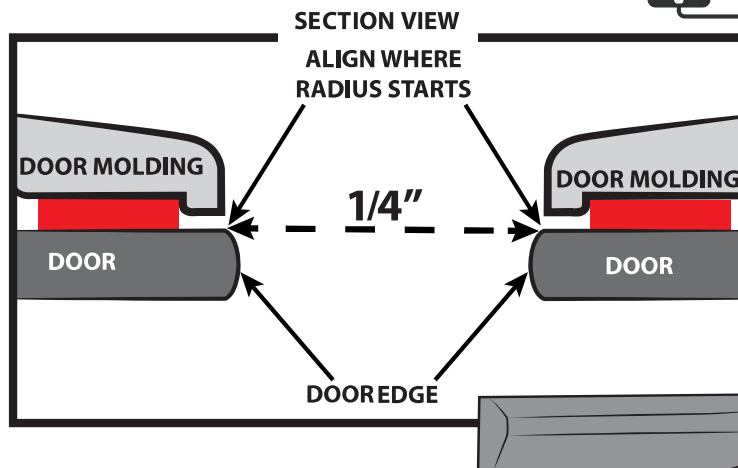


PERSPECTIVE VIEW

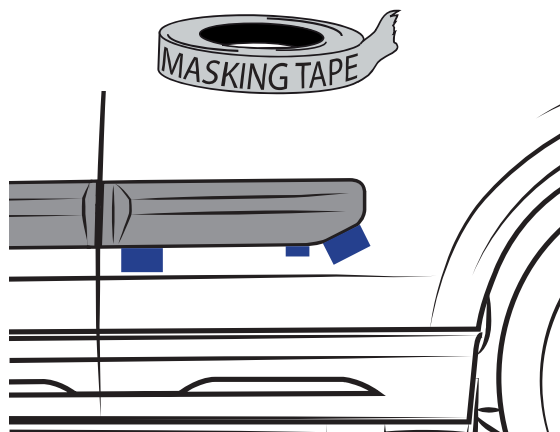


3 TEST FIT THE PART

GAP BETWEEN MOLDINGS 1/4"



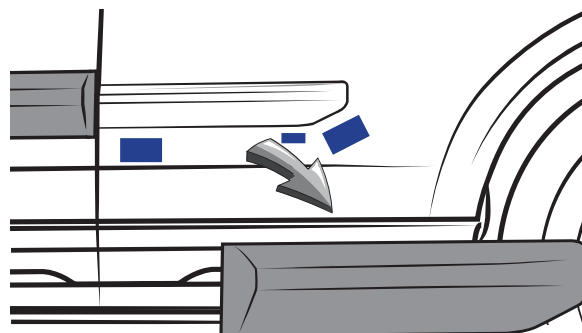
4 MARK



5 REMOVE



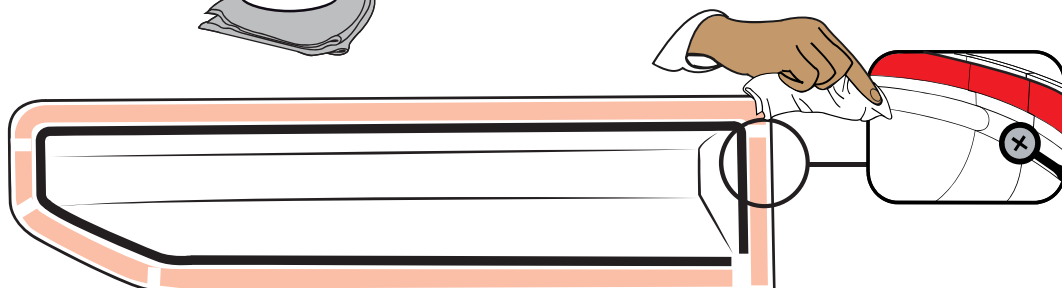
WARM SURFACES WITH HEAT GUN IF
SURFACE TEMPERATURE IS TOO COLD



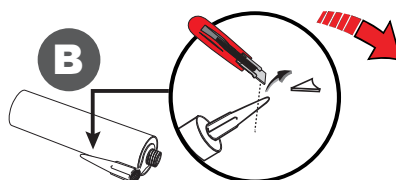
6 CLEAN ADHESIVE CHANNEL



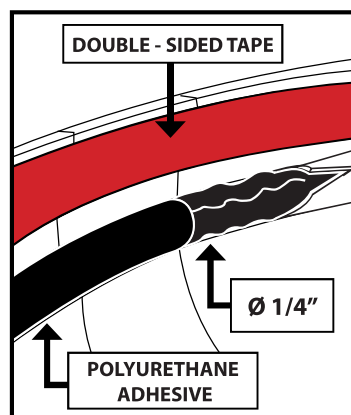
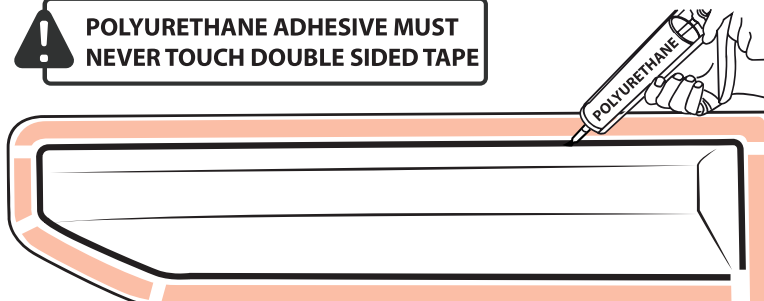
CLEAN THOROUGHLY TO ENSURE
PROPER ADHESION



7 APPLY POLYURETHANE ADHESIVE



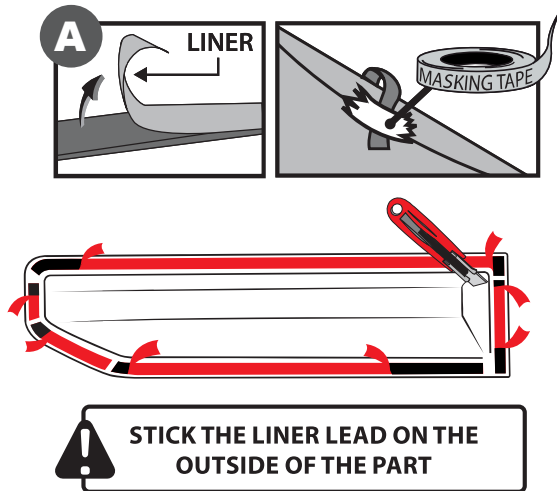
POLYURETHANE ADHESIVE MUST
NEVER TOUCH DOUBLE SIDED TAPE



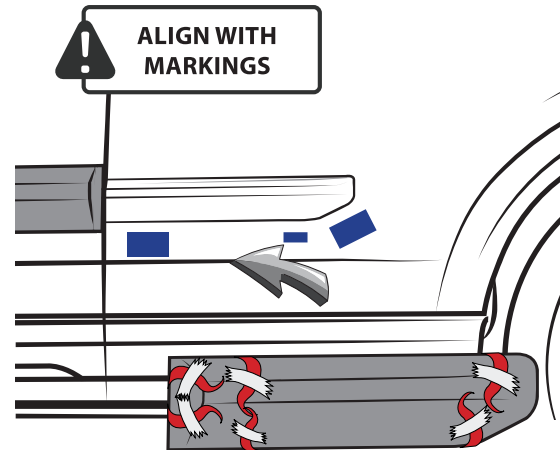
DOOR MOLDING SET - BRONCO SPORT 2021

INSTALLATION MANUAL

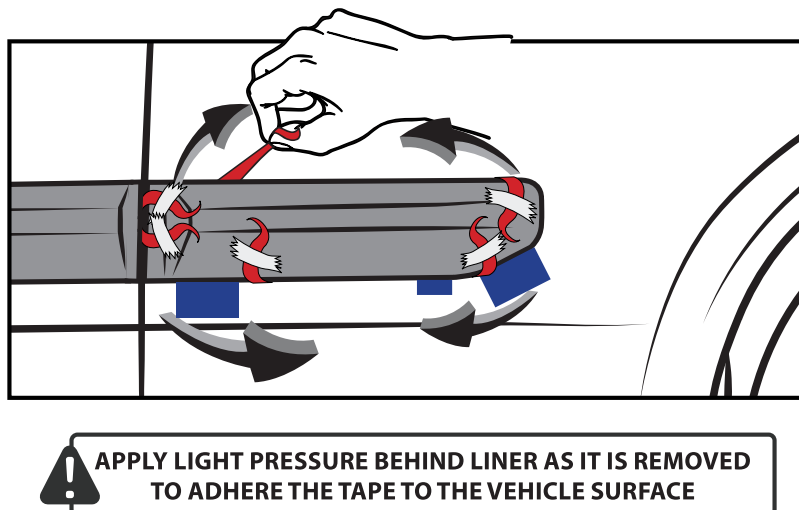
8 PEEL



9 PLACE



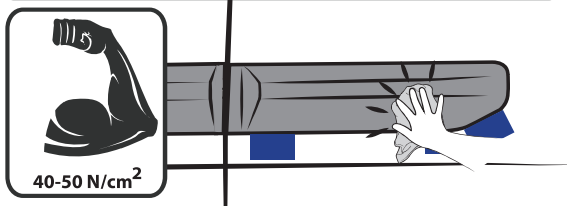
10 REMOVE LINER



11 PRESS FIRMLY

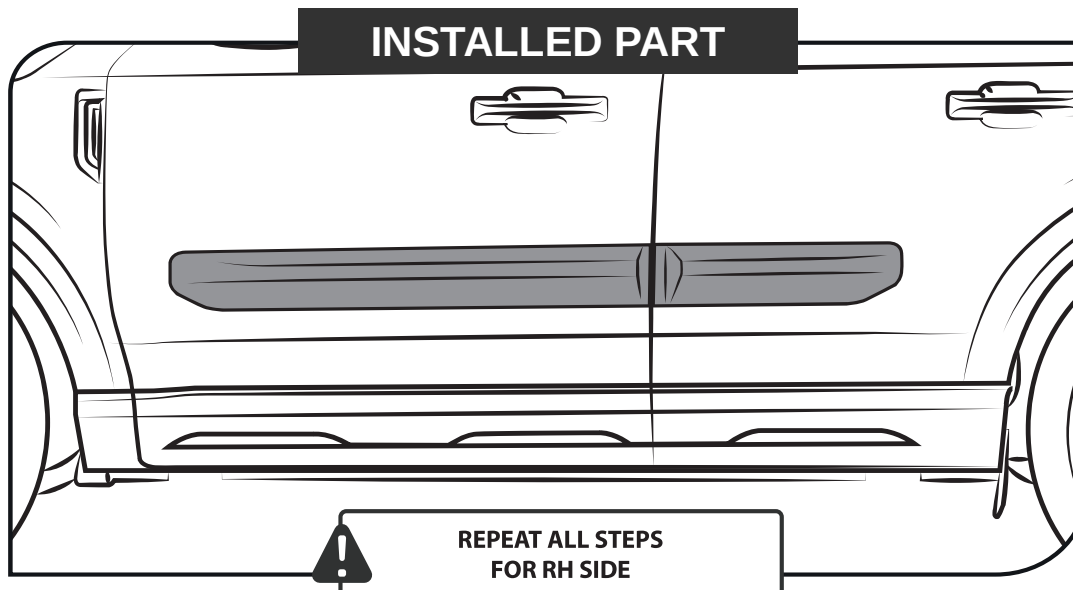
! DURING APPLICATION, THE VEHICLE, ADD ON PARTS AND TAPE MUST BE AT OR ABOVE 16 °C OR 60 °F. A FULL SURFACE CONTACT BETWEEN TAPE AND SUBSTRATE IS IMPORTANT FOR GOOD ADHESION PERFORMANCE.

CONTACT IS ACHIEVED BY APPLYING PRESSURE. IN PRACTICE, A PRESSURE BETWEEN 40 AND 50 N/cm² IS USUALLY NEEDED.



12 CLEAN





LIMITED WARRANTY

All Ford part numbers provided by AIR DESIGN USA LLC are warranted to be from defects in materials or workmanship on products properly installed per the installation instructions provided with the product. This warranty covers repair or replacement of any defective product at no charge during the applicable warranty period listed below. Labor for replacement or service of defective product is not paid or reimbursed by AIR DESIGN USA LLC.

WARRANTY PERIOD		
	USA	Outside USA
Product which appears on New Vehicle Monroney Label (window stickers)	Coverage which matches new vehicle warranty--- Ford - 3 years or 36,000 miles whichever comes first; Lincoln 4 years or 50,000 miles whichever comes first	Coverage which matches new vehicle warranty--- Ford - 3 years or 60,000 kilometers whichever comes first; Lincoln 4 years or 80,000 km whichever comes first
Part purchased and installed during or after the original vehicle warranty	Whichever of the following options which provides the greater benefit to the customer: 1) 2 years / unlimited miles or 2) The remainder of the new vehicle warranty	Whichever of the following options which provides the greater benefit to the customer: 1) 2 years / unlimited kilometers or 2) The remainder of the new vehicle warranty

This limited warranty does not cover any damage, defect or malfunction caused by misuse, abuse, accident, improper installation, modification or improper or lack of maintenance. Incidental and consequential damages are not recoverable under this warranty. This warranty offers you specific legal rights. You may have additional or other rights as which vary from vary from state to state or province to province.

If you experience a warranty issue with this product please visit your Ford dealer. If the repair is covered by the warranty above and completed by the dealership, labor is also covered by Ford – Ford Warranty and Policy – Section 3

Note to dealer:

Ford dealers should contact Air Design USA LLC by phone at: **+1 (760) 435 0095** and ask to speak to the warranty administrator or by email to: **billy@airdesignusa.com**